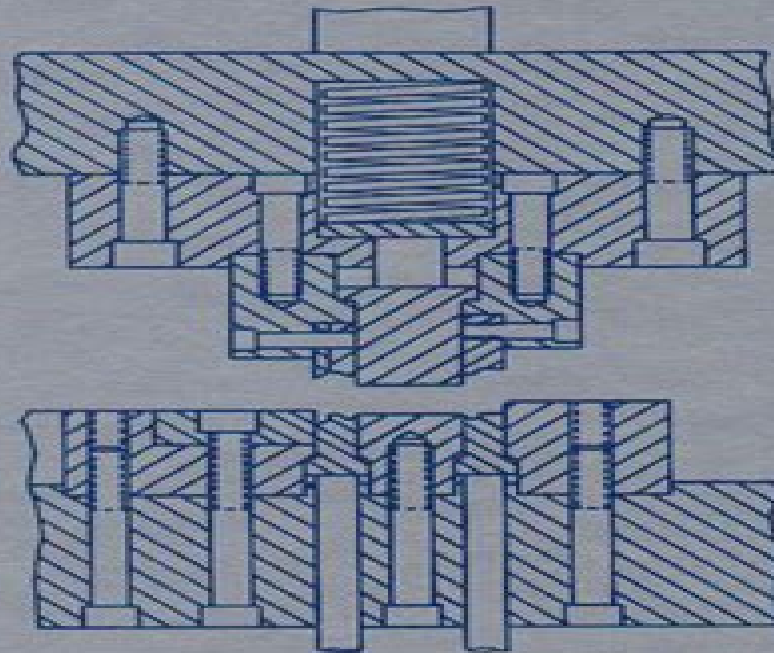


# **DIE DESIGN HANDBOOK**



**THIRD EDITION**

Society of Manufacturing Engineers



# Die Design Handbook Sme

**Guohua Zhang**



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David Alkire Smith, 1994 Fifteen chapters explain and illustrate press types die operations die setting principles and techniques press inspection maintenance safety and press lubricants Examples of the press data detailed include controls drives clutches slides cost and operational comparisons of press types brakes feeders installation and leveling chutes and conveyors bolsters press selection criteria analyzing press failure causes die locating methods clamping load cell testing reducing deflection press accessories programmable force controls and much more **Tool and Manufacturing**

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data determination      *Fundamentals of Tool Design* David T. Reid, Society of Manufacturing Engineers, 1991      **Analysis and Optimization of Sheet Metal Flanging and Hemming Processes** Guohua Zhang, 2001      Modern Formability Yanwu Xu, 2006 This important comprehensive book examines and explains advanced methods and skills including circle grid analysis and finite element analysis to enhance formability measurement and analysis Its technical foundation includes metallurgy engineering mechanics plasticity and forming die surface and die component kinematics It also studies broad stamping defects that are affected multiple variables in stamping engineering and production The author has amassed more than 10 years of stamping experience at Ford Motor Company as a draw die specialist project leader stamping CAE analyst and stamping process engineer His responsibilities at Ford have included the establishment and management of a formability lab improvement of die performance in stamping production draw die development problem solving during die tryouts and launch sheet metal performance control stamping engineering tool development and stamping CAE Throughout the book emphasis is on defects severity measurement and analysis versus stamping variables and special features include deformation characterization of stampings structuralization of deformation fields measurement of formability indexes establishment of stamping process windows and applications of the control principles of metal flow technology Applications for the automobile industry are highlighted throughout and are featured in a chapter dedicated to the subject      *CAD, CAM, Robotics, and Factories of the Future* ,1989      **Stamping Journal** ,2002

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