#### DIN 7168 - General dimension tolerances

DiN 7168 is a general tolerance standard for linear and angular dimensions, which could be widely used for inspection to <u>cast iron</u> and cast steel castings. It is a very useful standard for buyers and suppliers.

Table 1. Permissible deviations for linear dimensions except for external radii and chamfer heights

Tolerance class	Permissible deviations, in mm, for nominal sizes, in mm,											
	from 0.5 to 3	over 3 up to 6	6 up to 30	30 up to 120	over 120 up to 400	over 400 up to 1000	0ver 1000 up to 2000	2000 up to 4000	over 4000 up to 8000	over 8000 up to 12000	0 up to 1600	over 16000 up to 20000
(tine)	10.05	10.0	80.1	20.1	10.2	20.3	±0.5	±0.8	=	[=]	=	
m (medium)	±0.1	20.1	±0.2	±0.3	±0.5	10.8	#1.2	±2	±3	54	±5	2.6
e (coarse)	±0.15	10.2	20.5	10.8	11.2	12		±4	2.5	16	±7	1.0
sg (very coarse)	-	20.5	#1	#1.5	8.2	23	44	±6	±8	#10	±12	*12

For nominal sizes below 0.5 mm, the deviations shall be indicated adjacent to the relevant nominal size.

Table 2. Permissible deviations for external radii and chamfer heights

Tolerance	Permissible deviations, in mm,								
class	for nominal sizes, in mm,								
	from	over	over	over	over				
	0.5	3	6	30	120				
	to	up to	up to	up to	up to				
	3	6	30	120	400				
F (fine) M (medium)	±0.2	±0.5	±1	±2	±4				
G (coarse) Sg (very	±0.2	±1	±2	±4	±8				

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