

Tabelle 2 — Kunststoff-Formteiltoleranzen als symmetrische Grenzmaße für Größenmaße

Maße in Millimeter

Toleranz- gruppen		Grenzmaße (GA) für Nenngrößenmaßbereiche															
		1 bis 2	2 bis 5	5 bis 12	12 bis 30	30 bis 60	60 bis 90	90 bis 120	120 bis 180	180 bis 250	250 bis 315	315 bis 400	400 bis 500	500 bis 630	630 bis 800	800 bis 1000	1000 bis 1250
T01	H	$\pm 0,05$	$\pm 0,04$	$\pm 0,03$	$\pm 0,02$	$\pm 0,02$	$\pm 0,02$	$\pm 0,03$	—	—	—	—	—	—	—	—	—
	M	$\pm 0,10$	$\pm 0,08$	$\pm 0,06$	$\pm 0,04$	$\pm 0,04$	$\pm 0,07$	$\pm 0,04$	$\pm 0,05$	—	—	—	—	—	—	—	—
T02	H	$\pm 0,10$	$\pm 0,08$	$\pm 0,06$	$\pm 0,04$	$\pm 0,04$	$\pm 0,05$	$\pm 0,06$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	—	—	—
	M	$\pm 0,20$	$\pm 0,16$	$\pm 0,12$	$\pm 0,08$	$\pm 0,08$	$\pm 0,10$	$\pm 0,10$	$\pm 0,15$	$\pm 0,15$	$\pm 0,15$	$\pm 0,15$	$\pm 0,20$	$\pm 0,20$	—	—	—
T03	H	$\pm 0,10$	$\pm 0,08$	$\pm 0,06$	$\pm 0,04$	$\pm 0,07$	$\pm 0,06$	$\pm 0,06$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$
	M	$\pm 0,20$	$\pm 0,16$	$\pm 0,08$	$\pm 0,07$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$
T04	H	$\pm 0,20$	$\pm 0,16$	$\pm 0,10$	$\pm 0,08$	$\pm 0,10$	$\pm 0,10$	$\pm 0,10$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$
	M	$\pm 0,40$	$\pm 0,32$	$\pm 0,20$	$\pm 0,11$	$\pm 0,10$	$\pm 0,10$	$\pm 0,20$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$
T05	H	$\pm 0,20$	$\pm 0,16$	$\pm 0,11$	$\pm 0,14$	$\pm 0,17$	$\pm 0,20$	$\pm 0,20$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$
	M	$\pm 0,40$	$\pm 0,32$	$\pm 0,14$	$\pm 0,17$	$\pm 0,20$	$\pm 0,20$	$\pm 0,30$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$
T06	H	$\pm 0,20$	$\pm 0,16$	$\pm 0,10$	$\pm 0,12$	$\pm 0,16$	$\pm 0,20$	$\pm 0,20$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$
	M	$\pm 0,40$	$\pm 0,32$	$\pm 0,12$	$\pm 0,16$	$\pm 0,20$	$\pm 0,20$	$\pm 0,30$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$
T07	H	$\pm 0,40$	$\pm 0,32$	$\pm 0,20$	$\pm 0,16$	$\pm 0,20$	$\pm 0,30$	$\pm 0,30$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$	$\pm 0,50$
	M	$\pm 0,80$	$\pm 0,64$	$\pm 0,40$	$\pm 0,32$	$\pm 0,40$	$\pm 0,60$	$\pm 0,60$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$
T08	H	$\pm 0,40$	$\pm 0,32$	$\pm 0,20$	$\pm 0,20$	$\pm 0,30$	$\pm 0,40$	$\pm 0,40$	$\pm 0,60$	$\pm 0,60$	$\pm 0,60$	$\pm 0,60$	$\pm 0,60$	$\pm 0,60$	$\pm 0,60$	$\pm 0,60$	$\pm 0,60$
	M	$\pm 0,80$	$\pm 0,64$	$\pm 0,40$	$\pm 0,40$	$\pm 0,60$	$\pm 0,60$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$	$\pm 1,00$
T09		$\pm 0,50$	$\pm 0,40$	$\pm 0,25$	$\pm 0,30$	$\pm 0,35$	$\pm 0,45$	$\pm 0,45$	$\pm 0,70$	$\pm 0,70$	$\pm 0,70$	$\pm 0,70$	$\pm 0,70$	$\pm 0,70$	$\pm 0,70$	$\pm 1,00$	$\pm 1,10$

ANMERKUNG 1 H: vertauschte Maße, M: nicht vertauschte Maße.

ANMERKUNG 2 Für T09 sind die Differenzen zwischen H- und M-Maßen nicht eintönig.

ANMERKUNG 3 Als Nenngrößenmaße für Formteilbezeichnungen gelten Toleranzmaße (GS = G). Für Tolerierung des Abstandes paralleler Flächen, die sich nicht direkt gegenüberstehen, sondern zueinander versetzt gegenüber sind, ist als Nenngrößenmaß das 2x-Maß nach 7.2 dieser Norm anzuwenden.

ANMERKUNG 4 Maße unter 1 mm sind über 1.000-mal zu vergrößern.

ANMERKUNG 5 Für Abgrenztoleranzen sind ausschließlich die Grenzmaße für nicht vertauschte Maße zu verwenden.

ANMERKUNG 6 Toleranzen für Materialkanten sind veränderungsfähig.

ANMERKUNG 7 Angabemessungen sind in der Produktdokumentation wie folgt anzugeben. Beispiel: DIN 16742 – T06.

ANMERKUNG 8 Nachweis von Maßzahlen oder Formteilangaben siehe Anhang E.

Din 16742 2013 10 D E

Werner Skolaut

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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Advanced Manufacturing and Automation VIII Kesheng Wang, Yi Wang, Jan Ola Strandhagen, Tao Yu, 2018-12-14 This proceeding is a compilation of selected papers from the 8th International Workshop of Advanced Manufacturing and Automation IWAMA 2018 held in Changzhou China on September 25 26 2018 Most of the topics are focusing on novel techniques for manufacturing and automation in Industry 4.0 and smart factory These contributions are vital for maintaining and improving economic development and quality of life The proceeding will assist academic researchers and industrial engineers to implement the concepts and theories of Industry 4.0 in industrial practice in order to effectively respond to the challenges posed by the 4th industrial revolution and smart factory Process-Structure-Properties in Polymer Additive Manufacturing Swee Leong Sing, Wai Yee Yeong, 2021-09-01 Additive manufacturing AM methods have grown and evolved rapidly in recent years AM for polymers is an exciting field and has great potential in transformative and translational research in many fields such as biomedical aerospace and even electronics Current methods for polymer AM include material extrusion material jetting vat polymerisation and powder bed fusion With the promise of more applications detailed understanding of AM from the processability of the feedstock to the relationship between the process structure properties of AM parts has become more critical More research work is needed in material development to widen the choice of materials for polymer additive manufacturing Modelling and simulations of the process will allow the prediction of microstructures and mechanical properties of the fabricated parts while complementing the understanding of the physical phenomena that occurs during the AM processes In this book state of the art reviews and current research are collated which focus on the process structure properties relationships in polymer additive manufacturing **Vstřikování plastů** Zeman Lubomír, 2018-05-14 Technologie vstřikování termoplast je jednou z nejrozšířenějších technologií zpracování plast se ziskem v známém napětí a v rob automobil v ech kategori v elektrotechnice elektronice p i v rob spot ebn ho a sportovn ho zbo v pr myslu obal atd Kniha se sna komplexně popsat cel proces výroby vstřik z termoplast a to jak v teoretick tak zejména v praktick rovin k roz en obecn ho pozn n o v rob p edm t kter jsou n mi b n pou v ny Publikace navazuje na předchozí vyd n z roku 2009 a je určena student m st edn ch i vysok ch kol technolog m se izova m konstrukt r m vstřikovac ch forem mana er m z oblasti vstřikování termoplast a i v em kte se o tuto technologii zaj m aj Jednotliv kapitoly knihy mapuj výrobu vstřik z termoplast a zab v aj se zejména t mito t maty po adavky kladen m na vstřik n vrhem materi lu vstřiku designem a konstrukc vstřik podle z sad technologii nosti konstrukce vstřik z termoplast p i zachov n jejich jakostn ch a funk n ch vlastnost n vrhem zaformov n vstřik matematick m simulacemi konstrukc a v robou vstřikovac ch forem technologick m parametry vstřikování s vyu it m technologick ch parametr pou it ch p i simulac ch o ivov n m forem vstřikování m kompozitn ch materi l technologiemi Rapid Prototypingu hodnocen m jakosti a zkou en m vstřik provozem dr bou a opravami forem vadami vstřik a zp soby jejich odstra ov n problematikou m en barvy a lesku vstřik emisí m a pachov m chov n m vstřik m en m teploty termokamerami

Maschinenbau Werner Skolaut, 2018-08-13 Alles aus einer Hand Dieses vierfarbige Lehrbuch bietet in einem Band ein lebendiges Bild des gesamten Maschinenbaus Studierende finden das im Bachelor Studium behandelte Wissen ausführlich und anhand vieler Beispiele erklärt Im Mittelpunkt steht das Verständnis der Zusammenhänge zwischen den Fachgebieten Herausragende Merkmale sind Alle Grundlagenfächer in einem Band Vierfarbiges Layout mit mehr als 1500 Abbildungen Ein Leitbeispiel führt durch das gesamte Buch übersichtsboxen verdeutlichen Zusammenhänge und Methoden Verständnisfragen ermöglichen die Lernkontrolle beim Lesen Farbige Markierungen heben das Wichtigste hervor Jedes Kapitel enthält Rechenaufgaben und Kurzzusammenfassungen Anwendungen und Beispielboxen erklären schwierige Themen Vertiefungsboxen erläutern Hintergründe Bonusmaterial auf der Homepage Inhaltlich spannt sich der Bogen von der Technischen Mechanik über die Thermodynamik und Strömungslehre die Werkstoffkunde die Maschinenelemente und die Fertigungstechnik bis hin zur Elektrotechnik und Regelungstechnik In der zweiten Auflage wurden zukunftsweisende Themen wie geometrische Produktspezifikationen additive Fertigungstechniken Industrie 4.0 und Energiespeicher erweitert und weitere Aufgaben aufgenommen Auf der Homepage zum Buch sind die Lösungen zu den Rechenaufgaben und das Bonusmaterial zu finden Das Lehrbuch Maschinenbau begeistert durch seine vielen Abbildungen aktuellen Beispiele und lebendigen Formulierungen Der rote Faden in Form des Antriebsstranges eines modernen Automobils sowie die aufeinander abgestimmten Verständnisfragen und Vertiefungsboxen machen das Buch zu einer angenehmen Lektüre Hier wird deutlich dass beim Leser Interesse geweckt und er spielerisch an die Lehrthemen herangebracht wird Prof. Dr.-Ing. P. U. Thamsen TU Berlin

Österreichischer Markenanzeiger, 1907 Musikhandel, 2003 **DIN 16742 (2013)**, Ersatz für die 2009/10 zurückgezogene Norm DIN 16901:1982-11 **Form- und Lagetoleranzen von Kunststoff-Formteilen** Martin Bohn, 2020-09-25 Die neue Ausgabe 2019 der DIN ISO 20457 Kunststoff-Formteile Toleranzen und Abnahmebedingungen wird demnächst die bislang geltende gleichnamige DIN 16742:2013-10 ablösen Dieser Leitfaden stellt anwenderorientiert die beiden Normen gegenüber stellt Geometrieelemente mit Allgemeintoleranz vor und gibt Beispiele zur Ermittlung der Toleranzklasse

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