

Werkstückkanten

Begriffe Zeichnungsangaben

DIN

6784

Edges of working parts; terms, indications on drawings

Ersatz für
DIN 6784 T 1/09.75

Maße in mm

1 Anwendungsbereich und Zweck

Diese Norm soll für technische Unterlagen angewendet werden. Sie legt Begriffe und sprachunabhängige Zeichnungsangaben für Kantenzustände mit unbestimmter Form fest.

Wenn eine bestimmte Kantenform erforderlich ist, muß diese nach DIN 406 Teil 2 bemaßt werden.

2 Begriffe

2.1 Kantenzustand der Außenkante

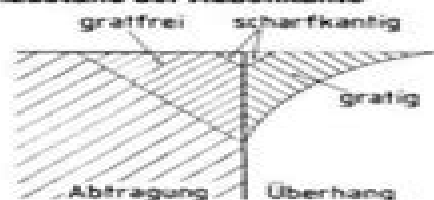


Bild 1.

2.1.1 Gratig

Werkstückkante mit Überhang (Grat) (siehe Bilder 3, 4 und 5).

2.1.2 Scharfkantig

Werkstückkante, deren Überhang oder Abtragung annähernd Null ist.

2.1.3 Gratfrei

Werkstückkante mit Abtragung (Fase bis Rundung) (siehe Bilder 6 bis 9).

2.2 Kantenzustand der Innenkante

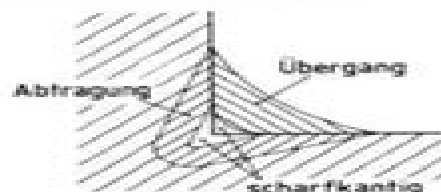


Bild 2.

2.2.1 Übergang

Werkstückkante mit Fase bis Rundung (siehe Bilder 10, 11 und 12).

2.2.2 Scharfkantig

Werkstückkante, deren Übergang oder Abtragung annähernd Null ist.

2.2.3 Abtragung

Werkstückkante mit Einstich oder Einzug (siehe Bilder 13 und 14).

2.3 Kantenbereich

Der Kantenbereich eines Werkstückes ist der Bereich, in dem die Istform der Kante von der Ideal-geometrischen, scharfkantigen Form abweichen darf. Innerhalb dieses Bereiches ist die Kantenform beliebig.

Die Größe des Kantenbereiches wird durch das Kantenmaß „a“ (siehe Bilder 3 bis 14) bestimmt. Es darf in keiner Richtung überschritten werden (Größtmaß).

2.3.1 Kantenbereich einer Außenkante

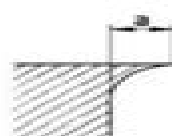


Bild 3.



Bild 4.



Bild 5.

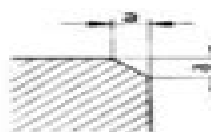


Bild 6.

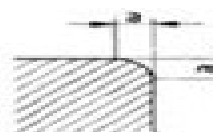


Bild 7.

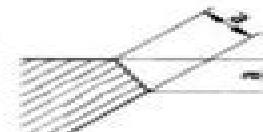


Bild 8.



Bild 9.

Fortsetzung Seite 2 bis 8

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SJ Ball



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