

Quality		X8CrNiS18-9				Austenitic			Technical card			
Number		1.4305				Stainless Steel			Lucefin Group			
Chemical composition										EN 10088-1: 2005		
C% max	Si% max	Mn% max	P% max	S%	Cr%	Mo%	Ni%	Cu% max				
0,10	1,00	2,00	0,045	0,15-0,35	17,0-19,0	8,0-10,0	0,11	1,00				
± 0,01	± 0,05	± 0,04	± 0,005	± 0,02	± 0,2	± 0,1	± 0,01	± 0,07				
Product deviations are allowed												
Temperature °C												
Melting range		Hot-forming		Solution annealing (Solubilization)		Stabilizing		MMA welding – AWS electrodes				
1420-1400		1200-900		1150-1040 water / air		not necessary		pre-heating not recommended joint with steel post welding				
Sensitization		Quenching		Tempering		Soft annealing		carbon butler E308 - E312, finish with E308		CrMo alloyed the same as carbon steels		stainless E308 - E312
sensitization test at 800-450		not suitable		not suitable		not suitable		cosmetic welding E308 – E312				
Mechanical properties												
Hot-formed EN 10088-3: 2005 in conditions 1 C, 1 E, 1 D, 1 X, 1 G, 2 D												
size mm	Testing at room temperature											
from	R	Rp 0.2	A% (L)	A% (T)	Kv +20 °C (L)	Kv +20 °C (T)	HB					
10	N/mm ²	N/mm ² min	min		J min	J min	max					
160	500-750	190	35				230	+AT solubilization				
(L) = longitudinal (T) = transversal												
Cold-processed EN 10088-3: 2005 in conditions 2 H, 2 B, 2 G, 2 P												
size mm	Testing at room temperature											
from	R	Rp 0.2	A% (L)	A% (T)	Kv +20 °C (L)	Kv +20 °C (T)						
10	N/mm ²	N/mm ² min	min		J min	J min						
10 H	600-850	400	15									
16	600-850	400	15				+AT solubilization					
16	600-850	190	20		100							
40	500-850	190	20		100							
63	500-750	190	35		100							
H in the range of 1 mm ≤ d ≤ 5 mm, values are valid only for rounds – the mechanical properties of non round bars of < 5 mm of thickness have to be agreed at the time of request and order												
(L) = longitudinal (T) = transversal												
Forged (ASTM A 473-99 steel ASTM 303)												
size mm	Testing at room temperature											
from	R	Rp 0.2	A% (L)	C%	Kv +20 °C (L)	Kv +20 °C (T)						
10	N/mm ² min	N/mm ² min	min	min	J min	J min						
	515	205	40	50			+AT solubilization					
Work-hardened by cold-drawing EN 10088-3: 2005 in condition 2 H (ex. +AT+C)												
size mm	Testing at room temperature											
from	R	Rp 0.2	A%									
10	N/mm ²	N/mm ² min	min									
35	700-850	350	20	+AT+C700 cold-drawn material								
25	800-1000	500	12	+AT+C800 cold-drawn material								
Transition curve determined by Kv impacts. Material solubilized at 1050 °C												
Average	J	212	222	230	238	244	250	258				
Test at	°C	-160	-120	-80	-40	0	+40	+80				
Effect of cold-working (hot-rolled +AT+C). Approximate values												
R	N/mm ²	610	660	670	695	745	765	795	815	855	895	940
Rp 0.2	N/mm ²	240	400	450	470	520	540	560	580	630	650	720
A	%	40	22	20	20	18	16	16	14	14	12	12
Reduction	%	0	5	6	8	10	12	14	16	18	20	24

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Table of Contents Astm A1 Pdf Snapshotore

1. Understanding the eBook Astm A1 Pdf Snapshotore
 - The Rise of Digital Reading Astm A1 Pdf Snapshotore
 - Advantages of eBooks Over Traditional Books
2. Identifying Astm A1 Pdf Snapshotore
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astm A1 Pdf Snapshotore
 - User-Friendly Interface
4. Exploring eBook Recommendations from Astm A1 Pdf Snapshotore

- Personalized Recommendations
- Astm A1 Pdf Snapshopore User Reviews and Ratings
- Astm A1 Pdf Snapshopore and Bestseller Lists
- 5. Accessing Astm A1 Pdf Snapshopore Free and Paid eBooks
 - Astm A1 Pdf Snapshopore Public Domain eBooks
 - Astm A1 Pdf Snapshopore eBook Subscription Services
 - Astm A1 Pdf Snapshopore Budget-Friendly Options
- 6. Navigating Astm A1 Pdf Snapshopore eBook Formats
 - ePub, PDF, MOBI, and More
 - Astm A1 Pdf Snapshopore Compatibility with Devices
 - Astm A1 Pdf Snapshopore Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Astm A1 Pdf Snapshopore
 - Highlighting and Note-Taking Astm A1 Pdf Snapshopore
 - Interactive Elements Astm A1 Pdf Snapshopore
- 8. Staying Engaged with Astm A1 Pdf Snapshopore
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Astm A1 Pdf Snapshopore
- 9. Balancing eBooks and Physical Books Astm A1 Pdf Snapshopore
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Astm A1 Pdf Snapshopore
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Astm A1 Pdf Snapshopore
 - Setting Reading Goals Astm A1 Pdf Snapshopore
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Astm A1 Pdf Snapshopore

- Fact-Checking eBook Content of Astm A1 Pdf Snapshopore
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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