AWS D1.1 (Structural Welding Code-Steel)

Quick Review on Performance Qualification

References: AWS D1.1, Clause 4 (Part C), Tables 4.10, 4.11, 4.12, 4.13

AWS D1.1, Table 4.12, Welding Personnel Performance Essential Variables Require Re-qualification:

Process, Position, Pipe Diameter, Thickness, F-Number (SMAW), Vertical progression, Omission of backing (if used in test), and Multiple electrodes (if a single electrode used by welding operator in the WPQR test)

Note: Welders qualified for SAW, GMAW, FCAW or GTAW shall be considered as qualified welding operators in the same process (es) and subject to the welder essential variable limitations, provided the welders receive training and demonstrate their ability to make satisfactory production welds.

1-Guide (Position)

AWS D1.1, Table 4.10, Groove Test (Plate, Pipe or Box Tube)

Position Tested	Position Qualified	
Plate, Pipe or Box	Groove	Fillet
1G, 1G Rotated	F	F. H
2G	F. H	F. H
3G	F. H. V	F. H. V
4G	F, OH	F. H. OH
5G	F, V, OH	F, V, OH
6G, 6GR	All	All

AWS DL1, Table 4.10, Fillet Test (Plate, Pipe or Box Tube)

Position Tested	Position Qualified	
Plate, Pipe or Box		
1F, 1F Rotated	F	
2F, 2F Rotated	F. H	
3F	F. H. V	
4F	F. H. OH	
SF .	AII	

(See AWS D1.1, Table 4.11 for Test Figures)

*Vertical uphill to downhill or vice versa is essential variable.

*Groove test on pipe or box tube also qualifies plate for the same positions qualified. Groove test using box tubing also qualifies welding pipe over 24 in [600 mm] in diameter.

*Groove test on plate also qualifies plug or slot welds for the test positions indicated.

"Groove test on plate qualifies for pipe equal to or greater than 24 in [600 mm] in diameter with backing, backgouging, or both.

*Plug test qualifies plug and slot welding for only the positions tested.

*ESW or EGW process test qualifies welding for only the position tested.

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Recommended Specifications and Quality Assurance Guidelines for Steel Moment-Frame Construction for Seismic Applications (FEMA 353) Federal Emergency Agency, 2013-03-15 This report FEMA 353 Recommended Specifications and Quality Assurance Guidelines for Steel Moment Frame Construction for Seismic Applications has been prepared by the SAC Joint Venture under contract to the Federal Emergency Management Agency to indicate those standards of workmanship for structural steel fabrication and erection deemed necessary to achieve reliably the design performance objectives contained in the set of companion publications prepared under this same contract FEMA 350 Recommended Seismic Design Criteria for New Steel Moment Frame Buildings which provides recommended criteria supplemental to FEMA 302 1997 NEHRP Recommended Provisions for Seismic Regulations for New Buildings and Other Structures for the design and construction of steel moment frame buildings and provides alternative performance based design criteria FEMA 351 Recommended Seismic Evaluation and Upgrade Criteria for Existing Welded Steel Moment Frame Buildings which provides recommended methods to evaluate the probable performance of existing steel moment frame buildings in future earthquakes and to retrofit these buildings for improved performance and FEMA 352 Recommended Postearthquake Evaluation and Repair Criteria for Welded Steel Moment Frame Buildings which provides recommendations for performing postearthquake inspections to detect damage in steel moment frame buildings following an earthquake evaluating the damaged buildings to determine their safety in the postearthquake environment and repairing damaged buildings The recommended design criteria contained in these three companion reports are based on the material and workmanship standards contained in this document which also includes discussion of the basis for the quality control and quality assurance criteria contained in the recommended Recommended Specifications and Quality Assurance Guidelines for Steel Moment-frame Construction for specifications Seismic Applications SAC Joint Venture. Guidelines Development Committee, 2000 Manuals Combined: DoD Security Engineering Facilities Planning; Design Guide For Physical Security Of Buildings; Antiterrorism Standards For Buildings And Specifications For Active Vehicle Barriers, Over 1 600 total pages Application and Use Commanders security and antiterrorism personnel planners and other members of project planning teams will use this to establish project specific design criteria for DoD facilities estimate the costs for implementing those criteria and evaluating both the design criteria and the options for implementing it The design criteria and costs will be incorporated into project programming documents "Code of Massachusetts regulations, 2014", 2014 Archival snapshot of entire looseleaf Code of Massachusetts

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