

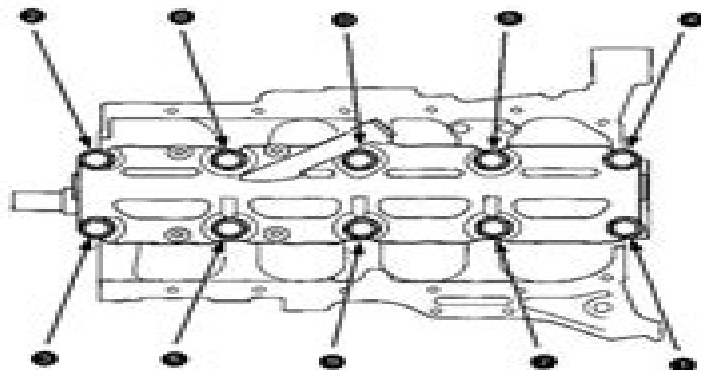
Piston and Crankshaft

Removal (cont'd)

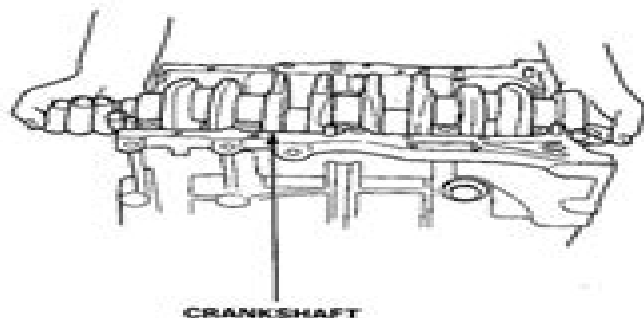
5. Remove the bolts and the bearing cap.

CAUTION: To prevent warpage, unscrew the bolts in sequence 1/3 turn at a time; repeat the sequence until all bolts are loosened.

MAIN BEARING CAP BOLTS LOOSENING SEQUENCE



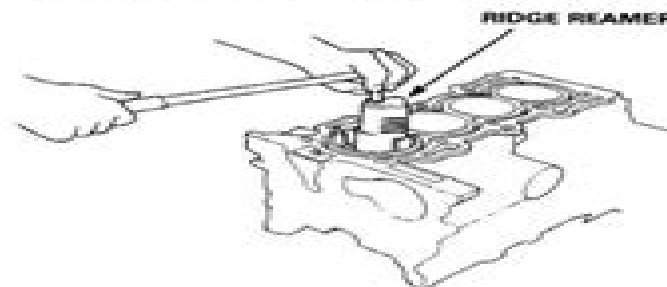
6. Remove the rod caps/bearings and main caps/bearings. Keep all caps/bearings in order.
7. Lift the crankshaft out of the engine, being careful not to damage journals.



CRANKSHAFT

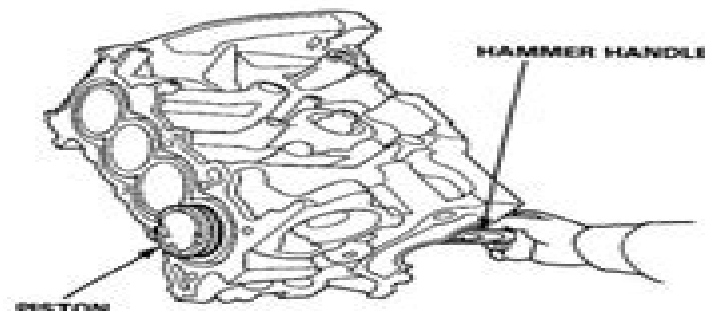
8. Remove the upper bearing halves from the connecting rods and set them aside with their respective caps.
9. Reinstall the main caps and bearings on the engine in proper order.
10. If you can feel a ridge of metal or hard carbon around the top of each cylinder, remove it with a ridge reamer. Follow the reamer manufacturer's instructions.

CAUTION: If the ridge is not removed, it may damage the pistons as they are pushed out.



RIDGE REAMER

11. Use the wooden handle of a hammer to drive the pistons out.



HAMMER HANDLE

PISTON

12. Reinstall the rod bearings and caps after removing each piston/connecting rod assembly.
13. Mark each piston/connecting rod assembly with its cylinder number to avoid mixup on reassembly.

NOTE: The existing number on the connecting rod does not indicate its position in the engine, it indicates the rod bore size.

B16a Workshop Manual

Daniel F McAuley



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