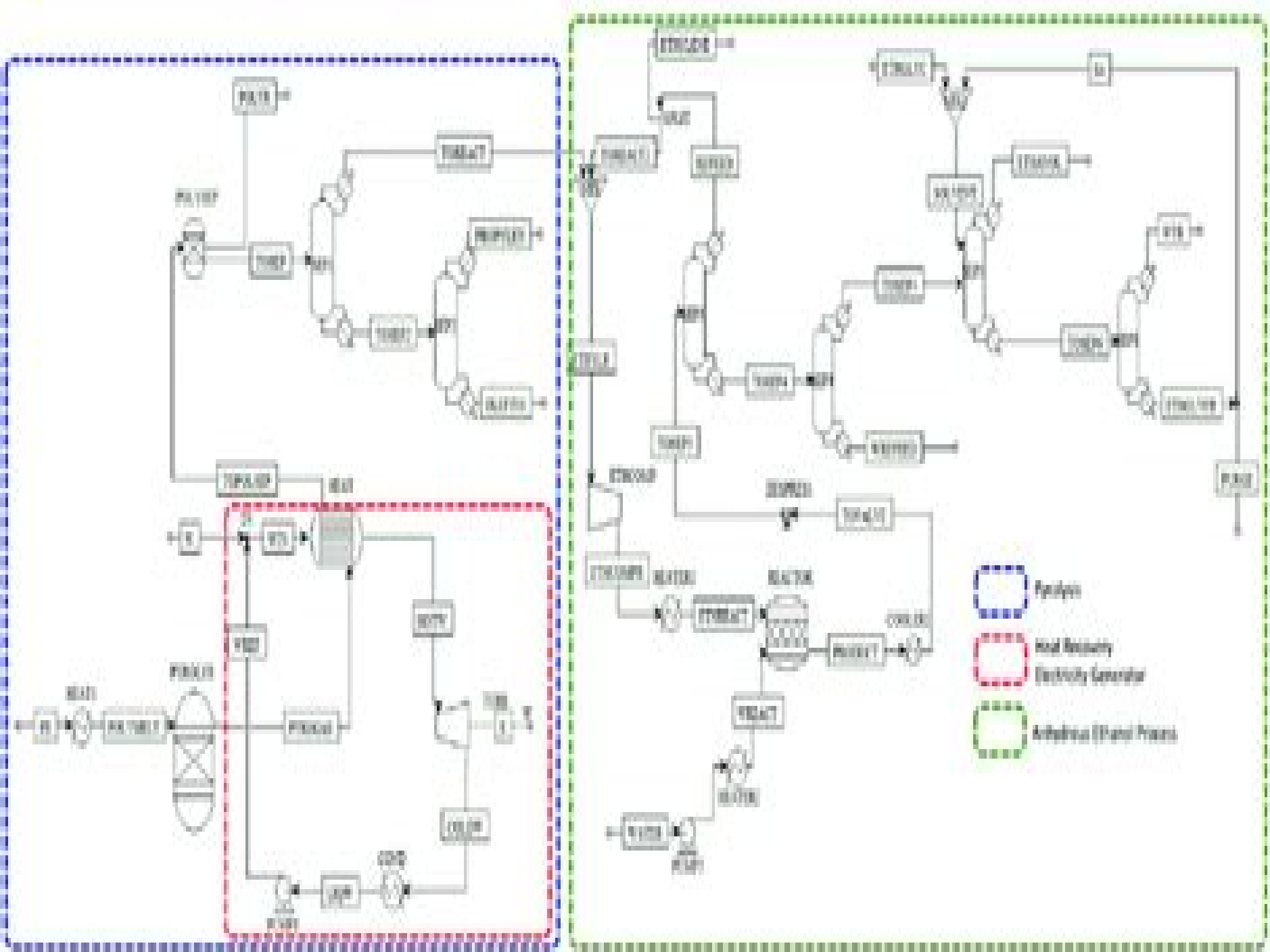




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Design of a Chemical Plant for the Production of 525, 600 Ton/yr of Low Density Polyethylene Mariam Aljaberi, 2019 Low density of polyethylene is a thermoplastic model made from the long chain of ethylene and it is one of the categories of polyethylene which classified based on the density and branching Low density of polyethylene is widely used in several applications such as film applications containers and plastic bags In addition it is mainly used as a laboratory apparatus and electrical insulation products On an industrial area low density of polyethylene can be produced from the reaction of ethylene that occurs on either auto clave process or tubular process The main objective of this research is to design a plant that produces 525 600 tons year of low density of polyethylene from the raw materials which is ethylene The quantities of ethylene consumed in the process was 65 545 kg hr In the first step of the process ethylene is compressed in three stages before it enters the reactor as well as the hyper compressor This study evaluates two main processes of producing low density of polyethylene on a large scale The selected process which is tubular process was better than autoclave regarding the factors that have been studied in this project Such as economy analysis features of designing and the molecular weight distribution Moreover the specific selection was on Tubular process of Borouge company that the process is most sustainable and economically viable one which could meet the

growing needs in the UAE The design of the process flow diagram is carried out in different stages Initially compression of ethylene gas in three stages then polymerization in tubular reactor which an important equipment in our process which the final products is formed with 25% conversion are needed for the principal reaction for production of low density of polyethylene Farther polymer gas separation and unreacted gas recycle step extrusion and degassing which is the final step of the whole process

HDPE Production via Slurry Loop Process - Cost Analysis - HDPE E31A Intratec,2019-09-17 This report presents a cost analysis of Homopolymer High Density Polyethylene HDPE production starting from polymer grade PG ethylene using a slurry loop process The process described is a slurry loop reactor process similar to Chevron Phillips MarTECH and INEOS Innovene S In this study it is considered a single loop reactor polymerization for production of homopolymer HDPE This report was developed based essentially on the following reference s US Patent 20140256889A1 issued to Chevron Phillips Chemical Company Keywords Ethene PE Loop Reactor Slurry Reactor Homopolymer

LLDPE Production via Gas Phase Process - Cost Analysis - LLDPE E31A Intratec,2019-09-17 This report presents a cost analysis of Linear Low Density Polyethylene LLDPE production from polymer grade PG ethylene and 1 butene using a gas phase process The process examined is similar to Univation UNIPOL and INEOS Innovene G processes This report was developed based essentially on the following reference s 1 US Patent 8957167 issued to Univation in 2015 2 US Patent 20030171512 issued to Univation in 2003 Keywords Ethene PE Gas Reactor Copolymer

LLDPE Production via Gas Phase Process - Cost Analysis - LLDPE E22A Intratec,2019-09-17 This report presents a cost analysis of Linear Low Density Polyethylene LLDPE production from polymer grade PG ethylene and 1 hexene using a gas phase process The process examined is similar to Univation UNIPOL and INEOS Innovene G processes This report was developed based essentially on the following reference s 1 US Patent 8957167 issued to Univation in 2015 2 US Patent 20030171512 issued to Univation in 2003 Keywords Ethene PE Gas Reactor Copolymer

LLDPE Production via Slurry Process - Cost Analysis - LLDPE E21A Intratec,2016-05-01 This report presents a cost analysis of Linear Low Density Polyethylene LLDPE production from polymer grade PG ethylene and 1 hexene using a slurry process The process examined is similar to Chevron Phillips process This report examines one time costs associated with the construction of a United States based plant and the continuing costs associated with the daily operation of such a plant More specifically it discusses Capital Investment broken down by Total fixed capital required divided in production unit ISBL infrastructure OSBL and contingency Alternative perspective on the total fixed capital divided in direct costs indirect costs and contingency Working capital and costs incurred during industrial plant commissioning and start up Production cost broken down by Manufacturing variable costs raw materials utilities Manufacturing fixed costs maintenance costs operating charges plant overhead local taxes and insurance Depreciation and corporate overhead costs Raw materials consumption products generation and labor requirements Process block flow diagram and description of industrial site installations production unit and infrastructure This report was developed based essentially on the following reference s 1 US

Patent 20120282144 issued to Chevron in 2012 2 US Patent 7629421 issued to Chevron in 2009 Keywords Ethene PE Isobutane Slurry Reactor Loop Reactor **Polypropylene Production Via Gas Phase Process** Intratec,2012-07-09 Polypropylene is a thermoplastic polymer with exceptional properties which have made it one of the most widely used polymers second only to polyethylene in terms of global demand The second most usual way to make polypropylene are through gas phase technologies In this report the production of homopolymer polypropylene by the use of a fluidized bed polymerization reactor in a process similar to Dow UNIPOL technology is reviewed It is presented a detailed technical and economic evaluation of a unit located in the US Gulf Coast including a comparison between a stand alone unit and a facility integrated with a propane dehydrogenation plant Also the evaluation is conducted for a plant constructed in China While China presented the most attractive return of investment propylene elevated market prices in the USA make it profitable only when integrated with a propylene production unit About the Publication Program The Technology Economics Program is a program that provides by way of periodic reports in depth techno economic assessments covering mature process technologies used by the chemical polymer refining and allied industries Each report presents the following topics process flow diagrams and description heat and material balances major equipment list equipment cost estimates bulk material and installation costs inside and outside battery limits capital costs process yields raw material and utility consumptions fixed costs contributions process profitability by location **Handbook of Industrial Polyethylene and Technology** Mark A. Spalding,Ananda Chatterjee,2017-10-12 This handbook provides an exhaustive description of polyethylene The 50 chapters are written by some of the most experienced and prominent authors in the field providing a truly unique view of polyethylene The book starts with a historical discussion on how low density polyethylene was discovered and how it provided unique opportunities in the early days New catalysts are presented and show how they created an expansion in available products including linear low density polyethylene high density polyethylene copolymers and polyethylene produced from metallocene catalysts With these different catalysts systems a wide range of structures are possible with an equally wide range of physical properties Numerous types of additives are presented that include additives for the protection of the resin from the environment and processing fillers processing aids anti fogging agents pigments and flame retardants Common processing methods including extrusion blown film cast film injection molding and thermoforming are presented along with some of the more specialized processing techniques such as rotational molding fiber processing pipe extrusion reactive extrusion wire and cable and foaming processes The business of polyethylene including markets world capacity and future prospects are detailed This handbook provides the most current and complete technology assessments and business practices for polyethylene resins **Polyethylene Film Extrusion** B. H Gregory,2009-11 A revised version of this book is now available The polyethylene industry has been in the midst of major restructuring and rationalization This has lead to joint ventures and alliances to combine technologies and exploit opportunities to maximize improvements in process productivity catalyst

innovations and enhancements in extrusion technology and converting This comprehensive study of the polyethylene film extrusion process describes this technology in detail In depth descriptions of the manufacturing processes for polyethylene homopolymers and copolymers including metallocenes are reviewed All aspects of machine design with particular emphasis on screws and dies including coextrusion are discussed comprehensively With computer modeling the interactions between equipment and polymer are quantified All aspects of equipment design and polymer features that control melt fracture interfacial instabilities gauge control output and temperature and cooling of blown and cast film processes are presented quantitatively This methodology will highlight solutions in troubleshooting for optimum design and operation and the best available polymer and formulation choices All polyethylene film applications in packaging agriculture lamination and construction consumer industrial and health care are reviewed and discussed in depth Business and Technology of the Global Polyethylene Industry Thomas E. Nowlin,2014-09-09 The history of the business and technology that was responsible for the enormous growth of the global polyethylene industry from the laboratory discovery in 1933 to reach an annual production of over 75 million metric tons in 2012 and become the leading plastic material worldwide This book is an in depth look at the history of the scientists and engineers that created the catalysts and the methods used for the modern commercial manufacture of polyethylene and its products The book outlines the processes used for the manufacture of polyethylene are reviewed which include the high pressure process and the three low pressure processes slurry solution and the gas phase methods The techniques used to fabricate polyethylene into end use products are reviewed with a discussion of blow molding injection molding rotational molding blown film cast film and thermoforming are also discussed in detail Process Flow Diagram : Vitro Scrap Plant U.S. Atomic Energy Commission,1951 Handbook of Industrial Polyethylene and Technology Mark A. Spalding,Ananda M. Chatterjee,2017 Safety in polyethylene plants. 3 : [... contains the papers presented at the third symposium on "Safety in the high pressure polyethylene process", Houston, Tex. March, 1977] ,1978 *Safety in High Pressure Polyethylene Progress* Symposium on Safety in the High Pressure Polyethylene Process,American Institute of Chemical Engineers,1974 Safety in High Pressure Polyethylene Progress Symposium on Safety in the High Pressure Polyethylene Process,American Institute of Chemical Engineers,1973

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