#### AN OVERVIEW OF NACE INTERNATIONAL STANDARD MR0103 AND COMPARISON WITH MR0175

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#### **ABSTRACT**

NACE MR0103 "Materials Resistant to Sulfide Stress Cracking in Corrosive Petroleum Refining Environments" was developed by Task Group 231 to provide a standard set of requirements for materials used in sour petroleum refinery equipment. In the past, NACE MR01752, "Sulfide Stress Cracking Resistant Metallic Materials for Oilfield Equipment", was frequently referenced for this equipment, even though refinery applications were outside the scope of MR0175. The process used to develop MR0103 is described, followed by a review of the requirements in the standard accompanied by highlights of the differences between MR0103 and the previous and current versions of MR0175.

#### INTRODUCTION AND DOCUMENT HISTORY

In 1975, NACE issued standard MR0175, "Sulfide Stress Cracking Resistant Metallic Materials for Oilfield Equipment", to cover requirements for materials resistant to sulfide stress cracking (SSC) in sour oilfield environments. Although the scope of MR0175 includes only oilfield equipment and associated facilities (including gas production and treatment), the lack of similar standards for other industries has compelled many users in those industries to reference MR0175 for materials destined for "sour" applications. Although the process conditions that constitute the non-oilfield "sour" environments are often quite different from those defined in MR0175, the material and material condition requirements have proven to be fundamentally on target.

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