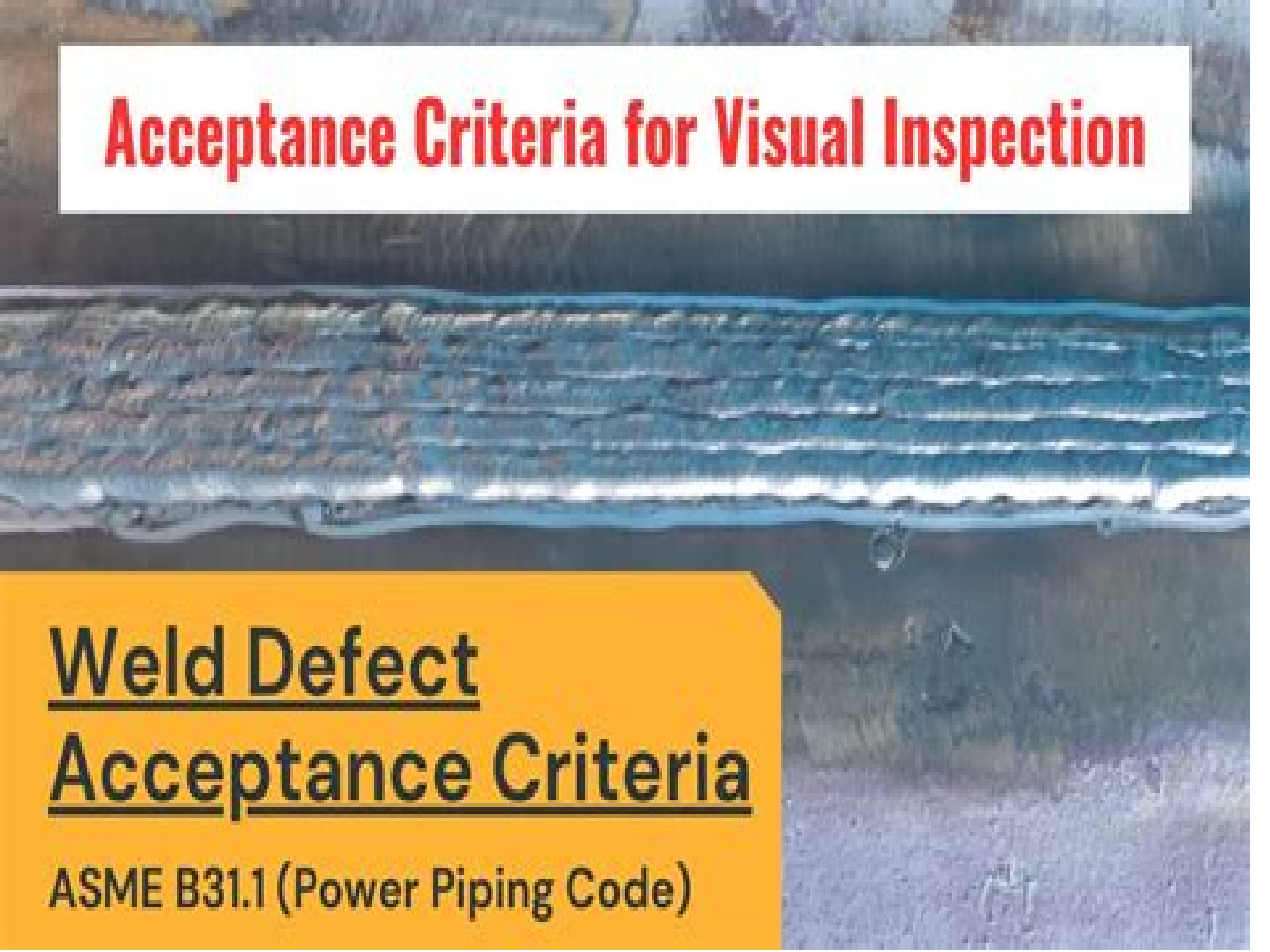


Acceptance Criteria for Visual Inspection

The background image shows a close-up of a weld joint. A blue dye penetrant has been applied to the surface, and a white developer has been used to reveal a defect. The defect appears as a bright white, irregular line along the weld line, indicating a crack or a significant flaw in the weld metal or heat-affected zone. The surrounding metal surface is dark and textured.

Weld Defect Acceptance Criteria

ASME B31.1 (Power Piping Code)

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