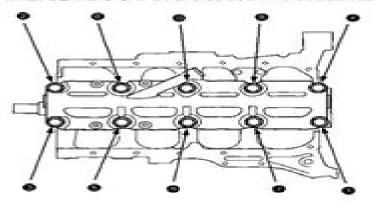
# Piston and Crankshaft

#### Removal (cont'd) -

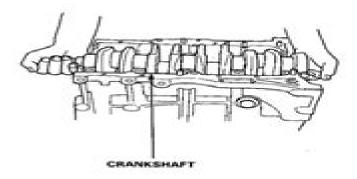
5. Remove the bolts and the bearing cap.

CAUTION: To prevent warpage, unscrew the bolts in sequence 1/3 turn at a time; repeat the sequence until all bolts are loosened.

#### MAIN BEARING CAP BOLTS LOOSENING SEQUENCE

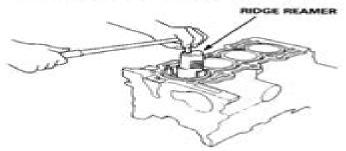


- Remove the rod caps/bearings and main caps/bearings. Keep all caps/bearings in order.
- Lift the crankshaft out of the engine, being careful not to damage journals.

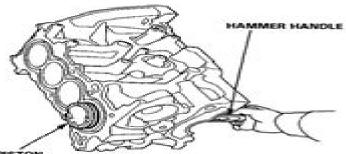


- Remove the upper bearing halves from the connecting rods and set them aside with their respective caps.
- Reinstall the main caps and bearings on the engine in proper order.
- 10. If you can feel a ridge of metal or hard carbon around the top of each cylinder, remove it with a ridge reamer. Follow the reamer manufacturer's instructions.

CAUTION: If the ridge is not removed, it may demage the pistons as they are pushed out.



 Use the wooden handle of a hammer to drive the pistons out.



- PERTON
- Reinstall the rod bearings and caps after removing each piston/connecting rod assembly.
- Mark each piston/connecting rod assembly with its cylinder number to avoid mixup on reassembly.

NOTE: The existing number on the connecting rod does not indicate its position in the engine, it indicates the rod bore size.

# **B16a Workshop Manual**

**Haynes Publishing** 

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### **Table of Contents B16a Workshop Manual**

- 1. Understanding the eBook B16a Workshop Manual
  - The Rise of Digital Reading B16a Workshop Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying B16a Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an B16a Workshop Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from B16a Workshop Manual
  - Personalized Recommendations
  - B16a Workshop Manual User Reviews and Ratings
  - B16a Workshop Manual and Bestseller Lists
- 5. Accessing B16a Workshop Manual Free and Paid eBooks

- B16a Workshop Manual Public Domain eBooks
- B16a Workshop Manual eBook Subscription Services
- B16a Workshop Manual Budget-Friendly Options
- 6. Navigating B16a Workshop Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - B16a Workshop Manual Compatibility with Devices
  - B16a Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of B16a Workshop Manual
  - Highlighting and Note-Taking B16a Workshop Manual
  - o Interactive Elements B16a Workshop Manual
- 8. Staying Engaged with B16a Workshop Manual
  - o Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers B16a Workshop Manual
- 9. Balancing eBooks and Physical Books B16a Workshop Manual
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection B16a Workshop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine B16a Workshop Manual
  - Setting Reading Goals B16a Workshop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of B16a Workshop Manual
  - Fact-Checking eBook Content of B16a Workshop Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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