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FSSC 22000 version 4.1

Overview guide of the new requirements



In December 2016, FSSC 22000 launched version 4 of its international food safety management system certification scheme following a 14-month consultation process with industry, certification bodies, accreditation bodies, training organizations and governments. Following this, FSSC 22000 launched version 4.1 in July 2017, which reflects several developments in the market that have emerged since version 4 was launched.

The new version aims to make the GFSI-recognized standard more rigorous and consistent, primarily through the introduction of unannounced audits and a new focus on food fraud prevention.

In this guide, we give an overview of the new and changed requirements to help you prepare for transition to the new standard or to achieve FSSC 22000 certification for the first time.

For full details you can download the full [FSSC 22000 version 4.1 requirements pdf](#) [here](#).

Fssc 22000 Version 4 1 New Requirement Overview

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Quality Systems in the Food Industry Marco Fiorino, Caterina Barone, Michele Barone, Marco Mason, Arpan Bhagat, 2019-06-05 This book explains the role of food oriented or food centric quality system standards in the modern food and beverage industry. It discusses food safety schemes based on the international norm ISO 9001 and the Hazard Analysis and Critical Control Points approach and also introduces the new Global Standard for Food Safety GSFS and the International Featured Standard IFS 7th ed outlining standardization for international equivalence while maintaining the necessary flexibility and independence which is not always an easy task. Providing selected specific examples it examines the problems of chemical additives and possible cross contaminations between different production lines as well as adequate reactions to and handling of intentional adulterations. In addition it includes a chapter focusing on quality audits and technical data sheets in the food industry and a final chapter describing the certification of food grade lubricants in the food industry especially with regard to allergenic substances. *Food Safety and Quality Systems in Developing Countries* André Gordon, 2020-04-16 Food Safety and Quality Systems in Developing Countries Volume III Technical and Market Considerations is a practical resource for companies seeking to supply food products from developing countries to developed country markets or to transnational business located in developing countries. It explores practical approaches to complying with food safety and quality systems requirements backed by the science based approaches used in the major markets applied in a developing country context. It explores the topic from the perspective of agribusiness value chains and includes deconstructions of regulatory and market channel specific technical requirements in North America Europe and other major markets. Volume III builds on the platforms laid by the previous two volumes providing guidance from industry leading experts on addressing regulatory and market specific microbiological chemical packaging and labelling supply chain and systems related food safety and quality compliance requirements. This book addresses technical and market determined standards that value chain participants in developing countries face supplying developed country markets or transnational firms including hotels major multiples and quick serve restaurant brands. *Science and Strategies for Safe Food* Surender S. Ghonkrota, 2017-05-25 Food system has become complex with globalisation and there are stringent requirements from food business operators. In this respect there is a need to bring together aspects of food security food safety management food quality management food analysis and risk analysis. This book focuses on all these aspects hence it would find wide application amongst academia researchers food regulators auditors and consumers. **Food Safety in the Seafood Industry** Nuno F. Soares, António A. Vicente, Cristina M. A. Martins, 2016-03-07 Seafood is one of the most traded commodities worldwide. It is thus imperative that all companies and official control agencies ensure seafood safety and quality throughout the supply chain. Written in an accessible and succinct style Food Safety in Seafood Industry A practical guide for ISO 22000 and FSSC 22000 implementation brings together in one volume key information for those wanting to

implement ISO 22000 or FSSC 22000 in the seafood manufacturing industry Concise and highly practical this book comprises a presentation of seafood industry and its future perspectives the description of the main hazards associated to seafood including an annexe featuring the analysis of notifications related with such hazards published by Rapid Alert System for Food and Feed RASFF interpretation of ISO 22000 clauses together with practical examples adapted to the seafood manufacturing industry the presentation of the most recent food safety scheme FSSC 22000 and the interpretation of the additional clauses that this scheme introduces when compared to ISO 22000 This practical guide is a valuable resource for seafood industry quality managers food technologists managers consultants professors and students This book is a tool and a vehicle for further cooperation and information interchange around seafood safety and food safety systems QR codes can be found throughout the book when scanned they will allow the reader to contact the authors directly know their personal views on each chapter and even access or request more details on the book content We encourage the readers to use the QR codes or contact the editors via e mail foodsafetybooks@gmail.com or Twitter [foodsafetybooks](https://twitter.com/foodsafetybooks) to make comments suggestions or questions and to know how to access the Extended Book Content

Food Safety and Preservation Alexandru Mihai Grumezescu, Alina Maria Holban, 2018-04-18 Food Safety and Preservation Modern Biological Approaches to Improving Consumer Health explores the most recent and investigated hot topics in food safety microbial contamination food borne diseases and advanced preservation methods It brings together the significant evidence based scientific progress of various approaches to improve the safety and quality of foods also offering solutions to help address food industry challenges Recent studies and technological advancements in biological control are presented to control foodborne pathogens In addition analytical methods for reducing potential biological hazards make this book essential to researchers scientists technologists and grad students Covers all aspects of food contamination from food degradation to food borne diseases Examines validated biological control approaches to reduce microbial and chemical contamination Includes detailed discussions of risk and safety assessments in food preservation

Transnational Business Governance Interactions Stepan Wood, Rebecca Schmidt, Errol Meidinger, Burkard Eberlein, Kenneth W. Abbott, 2019-12-27 From agriculture to sport and from climate change to indigenous rights transnational regulatory regimes and actors are multiplying and interacting with poorly understood effects This interdisciplinary book investigates whether how and by whom transnational business governance interactions TBGIs can be harnessed to improve the quality of transnational regulation and advance the interests of marginalized actors

Food Safety Handbook International Finance Corporation, 2020-07-06 The Food Safety Handbook A Practical Guide for Building a Robust Food Safety Management System contains detailed information on food safety systems and what large and small food industry companies can do to establish maintain and enhance food safety in their operations This new edition updates the guidelines and regulations since the previous 2016 edition drawing on best practices and the knowledge IFC has gained in supporting food business operators around the world The Food Safety Handbook is indispensable for all food business

operators anywhere along the food production and processing value chain who want to develop a new food safety system or strengthen an existing one **Dairy Processing and Quality Assurance** Ramesh C. Chandan, Arun Kilara, Nagendra P. Shah, 2015-10-19 Dairy Processing and Quality Assurance Second Edition describes the processing and manufacturing stages of market milk and major dairy products from the receipt of raw materials to the packaging of the products including the quality assurance aspects The book begins with an overview of the dairy industry dairy production and consumption trends Next are discussions related to chemical physical and functional properties of milk microbiological considerations involved in milk processing regulatory compliance transportation to processing plants and the ingredients used in manufacture of dairy products The main section of the book is dedicated to processing and production of fluid milk products cultured milk including yogurt butter and spreads cheese evaporated and condensed milk dry milks whey and whey products ice cream and frozen desserts chilled dairy desserts nutrition and health sensory evaluation new product development strategies packaging systems non thermal preservation technologies safety and quality management systems and dairy laboratory analytical techniques This fully revised and updated edition highlights the developments which have taken place in the dairy industry since 2008 The book notably includes New regulatory developments The latest market trends New processing developments particularly with regard to yogurt and cheese products Functional aspects of probiotics prebiotics and synbiotics A new chapter on the sensory evaluation of dairy products Intended for professionals in the dairy industry Dairy Processing and Quality Assurance Second Edition will also appeal to researchers educators and students of dairy science for its contemporary information and experience based applications **Food Safety Management Programs** Debby Newslow, 2013-12-20 The safety of food products is fundamental The value of an effective and well defined implemented and maintained management system is priceless When it is integrated into a process it supplies the necessary foundation and structure to help provide the consumer with a safe product of the highest quality Food Safety Management Programs Appli

The Certified HACCP Auditor Handbook, Third Edition ASQ's Food, Drug, and Cosmetic Division, 2014-01-14 This handbook is intended to serve as a baseline of hazard analysis critical control point HACCP knowledge for quality auditors HACCP is more than just failure mode and effect analysis FMEA for food it is a product safety management system that evolved and matured in the commercial food processing industry allowing food processors to take a proactive approach to prevent foodborne diseases Both the FDA and the USDA have embraced HACCP as the most effective method to ensure farm to table food safety in the United States This handbook also assists the certification candidate preparing for the ASQ Certified HACCP Auditor CHA examination It includes chapters covering the HACCP audit the HACCP auditor and quality assurance analytical tools *Food Safety Engineering* Ali Demirci, Hao Feng, Kathiravan Krishnamurthy, 2020-05-28 Food Safety Engineering is the first reference work to provide up to date coverage of the advanced technologies and strategies for the engineering of safe foods Researchers laboratory staff and food industry professionals with an interest in food

engineering safety will find a singular source containing all of the needed information required to understand this rapidly advancing topic The text lays a solid foundation for solving microbial food safety problems developing advanced thermal and non thermal technologies designing food safety preventive control processes and sustainable operation of the food safety preventive control processes The first section of chapters presents a comprehensive overview of food microbiology from foodborne pathogens to detection methods The next section focuses on preventative practices detailing all of the major manufacturing processes assuring the safety of foods including Good Manufacturing Practices GMP Hazard Analysis and Critical Control Points HACCP Hazard Analysis and Risk Based Preventive Controls HARPC food traceability and recalls Further sections provide insights into plant layout and equipment design and maintenance Modeling and process design are covered in depth Conventional and novel preventive controls for food safety include the current and emerging food processing technologies Further sections focus on such important aspects as aseptic packaging and post packaging technologies With its comprehensive scope of up to date technologies and manufacturing processes this is a useful and first of its kind text for the next generation food safety engineering professionals Food Fraud Prevention John W.

Spink,2019-10-18 This textbook provides both the theoretical and concrete foundations needed to fully develop implement and manage a Food Fraud Prevention Strategy The scope of focus includes all types of fraud from adulterant substances to stolen goods to counterfeits and all types of products from ingredients through to finished goods at retail There are now broad harmonized and thorough regulatory and standard certification requirements for the food manufacturers suppliers and retailers These requirements create a need for a more focused and systematic approach to understanding the root cause conducting vulnerability assessments and organizing and implementing a Food Fraud Prevention Strategy A major step in the harmonizing and sharing of best practices was the 2018 industry wide standards and certification requirements in the Global Food Safety Initiative GFSI endorsed Food Safety Management Systems e g BRC FSSC IFS SQF Addressing food fraud is now NOT optional requirements include implementing a Food Fraud Vulnerability Assessment and a Food Fraud Prevention Strategy for all types of fraud and for all products The overall prevention strategy presented in this book begins with the basic requirements and expands through the criminology root cause analysis to the final resource allocation decision making based on the COSO principle of Enterprise Risk Management ERM The focus on the root cause expands from detection and catching bad guys to the application of foundational criminology concepts that reduce the overall vulnerability The concepts are integrated into a fully integrated and inter connected management system that utilizes the Food Fraud Prevention Cycle FFPC that starts with a pre filter or Food Fraud Initial Screening FFIS This is a comprehensive and all encompassing textbook that takes an interdisciplinary approach to the most basic and most challenging questions of how to start what to do how much is enough and how to measure success **Handbook of Food Processing** Theodoros Varzakas,Constantina Tzia,2015-10-22 Packed with case studies and problem calculations Handbook of Food Processing Food Safety Quality and

Manufacturing Processes presents the information necessary to design food processing operations and describes the equipment needed to carry them out in detail It covers the most common and new food manufacturing processes while addressing relevant *Handbook of Hygiene Control in the Food Industry* John Holah, H.L.M. Lelieveld, Domagoj Gabric, 2016-06-10 *Handbook of Hygiene Control in the Food Industry* Second Edition continues to be an authoritative reference for anyone who needs hands on practical information to improve best practices in food safety and quality The book is written by leaders in the field who understand the complex issues of control surrounding food industry design operations and processes contamination management methods route analysis processing allergenic residues pest management and more Professionals and students will find a comprehensive account of risk analysis and management solutions they can use to minimize risks and hazards plus tactics and best practices for creating a safe food supply from fork to fork Presents the latest research and development in the field of hygiene offering a broad range of the microbiological risks associated with food processing Provides practical hygiene related solutions in food facilities to minimize foodborne pathogens and decrease the occurrence of foodborne disease Includes the latest information on biofilm formation and detection for prevention and control of pathogens as well as pathogen resistance *The Food Safety Hazard Guidebook* Richard Lawley, Laurie Curtis, Judy Davis, 2012 Food safety is important and consumers have a right to expect that those who supply the food that they buy have taken every care to manufacture products that will do them no harm Those with a responsibility for the regulation of the global food industry recognise this principle and legislate accordingly and the business of managing and regulating the safety of the food supply chain has come a long way in the last 25 years or so Prompted by the emergence of new food safety hazards such as the bacterial pathogens *Listeria monocytogenes* and *E coli* O157 powerful new techniques for evaluating and managing the risks presented by these threats have been developed For example hazard analysis critical control point or HACCP has now become the food safety management system of choice worldwide Although the food safety management tools are now widely available they are still virtually useless unless they are supported by adequate and accurate information HACCP does not work unless its practitioners have access to enough data and scientific knowledge to enable them to understand hazards and how to control them effectively *The Food Safety Hazard Guidebook* is an attempt to address the problem of accessing the available information by distilling the key facts about a wide range of individual food safety hazards into a single text The result is a guidebook rather than an encyclopaedia which acts as a portal for the immense and ever expanding body of scientific knowledge that exists for food safety It is an easy to use information resource for anyone with a professional interest in the safety of the food supply The book is easy to navigate and presents concise and carefully researched factual information on a wide range of biological and chemical hazards in a clear format that is designed to support risk analysis exercises and HACCP studies It covers a broad range of established and emerging food safety hazards and includes details of authoritative sources of further information many web based for those seeking to examine a

topic in greater depth The section on food allergens is a particularly valuable component of the book the chapters on fish toxins are also useful and unusual in a book of this kind and bacterial pathogens are comprehensively covered One of the most important features of the book is the wide scope of the content and the highly structured format designed to help the reader find information quickly Other key benefits to the reader are The wide range of biological and chemical hazards covered in a single book Written specifically with food industry professionals in mind Easy to navigate and accessible for the non expert Clear and concise presentation of factual information presented in a format that lends itself to use in risk assessment exercises Inclusion of references and web links to reliable sources of further information on each chapter specifically designed for practical use by a professional readership

Quality Assurance in Industries G S

Patnaik,2021-06-25 This book introduces the philosophy of Quality Assurance The key components of the quality system are covered which is most appropriate to the needs of the particular industry A detailed guide is given which addresses the nature and scope of tasks that must be undertaken in implementing a quality system Quality starts at the design stage A system will quantify by means of precise measurement and the production capability of the organisation This will facilitate improved tolerance for the functionality of the product and the identification of areas of capability associated with specific tolerance demands The correct application of the above will greatly facilitate the right first time manufacturing Quality Assurance comprises administrative and procedural activities implemented in a quality system so that the requirements and goals for a product service or activity will be fulfilled It is the systematic measurement comparison with a standard monitoring of processes and an associated feedback loop that confers error prevention This can be contrasted with quality control which is focused on process output Quality Assurance QA includes two principles Fit for use the product should be suitable for the intended purpose and the right first time mistakes should be eliminated QA includes management of the quality of raw materials assemblies products and components services related to production and management production and inspection processes The two principles also manifest before the background of developing a novel technical product

The ASQ Certified Food Safety and Quality Auditor Handbook Steven Wilson,2021-05-07 Federal regulatory agencies have embraced Hazard Analysis Critical Control Point HACCP as the most effective method to offer farm to table food safety and quality in the United States but it is important to look beyond HACCP The ASQ Certified Food Safety and Quality Auditor CFSQA Handbook serves as a baseline of knowledge for auditors of food safety and quality systems that covers other aspects of food production including preventive controls This handbook assists certification candidates in preparing for the ASQ Certified Food Safety and Quality Auditor CFSQA examination Its chapters cover the HACCP audit and auditor preventive principles and quality assurance analytical tools The updated fourth edition also includes The history of primitive and modern food preservation methods including the introduction of HACCP methods The evolution of prerequisite programs such as chemical and microbiological controls The importance of other food system support programs such as product traceability

and recall facility design and environmental control and monitoring Preliminary tasks for developing a HACCP plan About the Division The mission of the ASQ Food Drug and Cosmetic Division is to achieve increased customer satisfaction and continuous improvement by identifying communicating and promoting knowledge and the use of management concepts technologies and regulations as they relate to quality principles in all functional areas of the food drug and cosmetic industries The Division holds conferences confers awards annually awards scholarships and provides training and networking opportunities for participants in these industries

Food Industry and Packaging Materials - Performance-oriented Guidelines for Users Salvatore Parisi, 2013-04-18 This book provides detailed and comprehensible information about Quality Control QC in the industry Different viewpoints are explained in relation to food companies packaging producers and technical experts including regulatory aspects One of the most important steps is the comprehension of QC failures in relation to the food product food packaging The book also presents a detailed selection of proposals about new testing methods On the basis of regulatory obligations in the EU about the technological suitability of food packaging materials a list of performance oriented guidelines is proposed Food sectors are mentioned in relation to products related packaging materials known failures and existing quality control procedures This volume serves as a practical guide on food packaging and QC methods and a quick reference to food operators official safety inspectors public health institutions Certification bodies students and researchers from the academia and the industry

Defence Against Bioterrorism Vladan Radosavljevic, Ines Banjari, Goran Belojevic, 2018-03-22 This volume is based on a multidisciplinary approach towards biological and chemical threats that can and have been previously used in bioterrorism attacks around the globe Current knowledge and evidence based principles from the fields of synthetic biology microbiology plant biology chemistry food science forensics tactics infective medicine psychology and others are compiled to address numerous aspects and the complexity of bioterrorism attacks The main focus is on biological threats especially in the context of synthetic biology and its emerging findings that can be observed as possible threat and tool The book examines microorganisms and their possible use in forensics i e as possible detection tool that could enable fast and precise detection of possible treats A number of plant derived components are also discussed as possible agents in bioterrorism attacks and in relation to infectious disease pathology Another integral part is food safety especially in terms of large food supply chains like airline caterings institutionalized kitchens etc Food can be observed as a possible mean of delivery of various agents biological and chemical for bioterrorism attacks Steps on how to recognize specific critical points in a food supply chain along with proposed corrective activities are discussed Examples from around the globe along with the methodological approach on how to differentiate bioterrorism attacks from other epidemics are provided However epidemics are also discussed in the context of migrations with the special emphasis on the current refugee migrations that affect not only Europe but also the United States The book will be of interest to experts from various fields of science as well as professionals working in the field The book

encompasses examples and tools developed for easier more specific and faster detection of possible bioterrorism treats along with proposed actions for some aspects of a bioterrorism attack Chemical Quality Assurance of Milk and Milk Products
Kamal Gandhi,Rajan Sharma,Priyae Brath Gautam,Bimlesh Mann,2020-06-29 This book discusses quality related aspects of milk and milk products covering the various analytical procedures for testing the quality and composition It also describes the adulteration of milk and milk products and the common as well as advanced techniques used to detect such adulteration Further the book examines food laws guidelines and regulations laid down by FSSAI CODEX ISO IDF and USFDA and addresses the functioning of a number of international and national organizations including the WTO Codex Alimentarius Commission and BIS Familiarizing readers with the concepts of QC TQM PDCA cycle and related concepts of quality assurance the book also provides information on other topics that indirectly contribute to the quality of milk and milk products like the calibration of milk testing equipment quality of water used in milk processing and the standardization of various chemicals used for testing This book is a valuable resource for researchers and industry professionals dealing with dairy products

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