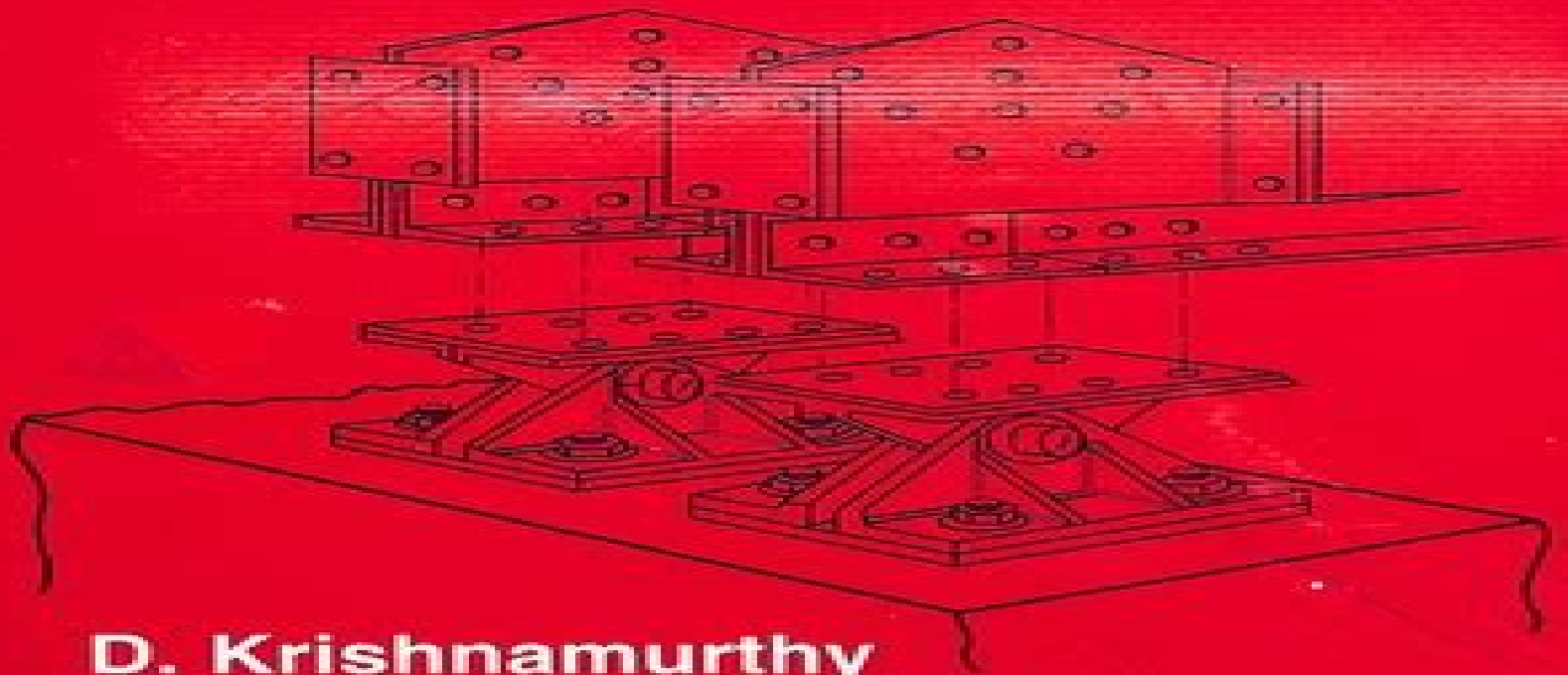


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is put on a line as F 7 and F 8 or S 4 S 5 and S 6 Fig 168 although two may sometimes be combined as F 9R and F 9L if it is

desired to save space Members which are composed of single pieces may be billed on a single line as F 10 or M 5 compare

page 173 1 Fine vertical lines are printed under sections as an aid to uniformity in billing With these lines it is unnecessary to

use crosses All four columns are used for angles but the second one need not be used for plates For beams the sign may be

placed in the last column The material should be listed systematically beginning with the main material The details should be

grouped as on the drawing beginning at the bottom or left hand end of a member and proceeding toward the other end The

washers and bolts for any member should be the last items to be billed Each item which is not common to all the members of

a group should be so noted as in Fig 168 Similarly notes should appear opposite each item which is Milled or Finished

abbreviated Fin Bolted complete or Bolted for Shipment Assembling marks should be recorded in a special column headed

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