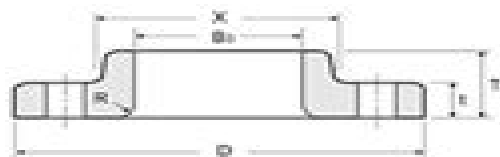


THREADED



LAP JOINT



BLIND

CLASS 150 FLANGES

ANSI B16.5 FORGED FLANGES

Unit:mm

Nominal Pipe Size	Depth of Socket Y	DRILLING			BOLTING				APPROXIMATE WEIGHT						
		Bolt Circle Diam	Number of Holes	Diam of Holes	Diam of Bols (inch)	Machine Bolt Length		Stud Bolt Length	Welding Neck			Slip-on and Threaded	Lap Joint	Blind	Socket Welding
						Raised Face	Raised Face	Ring Joint	SCH40	SCH80	SCH160				
1/2	9.7	60.5	4	15.7	1/2	50.8	57.2	—	0.60	0.60	0.60	0.41	0.40	0.43	0.41
3/4	11.2	69.9	4	15.7	1/2	50.8	63.5	—	0.90	0.90	0.90	0.58	0.58	0.63	0.58
1	12.7	79.2	4	15.7	1/2	57.2	63.5	76.2	1.14	1.18	1.24	0.80	0.80	0.89	0.80
1 1/4	14.2	88.9	4	15.7	1/2	57.2	69.9	82.6	1.41	1.48	1.54	1.07	1.07	1.20	1.07
1 1/2	15.7	98.6	4	15.7	1/2	63.5	69.9	82.6	1.81	1.90	2.01	1.37	1.37	1.58	1.37
2	17.5	120.7	4	19.1	5/8	69.9	82.6	95.3	2.72	2.84	3.07	2.21	2.21	2.39	2.21
2 1/2	19.1	139.7	4	19.1	5/8	76.2	88.9	101.6	4.45	4.70	4.98	3.32	3.34	4.07	3.32
3	20.6	152.4	4	19.1	5/8	76.2	88.9	101.6	5.22	5.54	5.90	3.83	3.83	4.92	3.83
3 1/2	22.4	177.8	8	19.1	5/8	76.2	88.9	101.6	6.40	6.76	7.46	5.20	5.20	5.90	5.20
4	23.9	190.5	8	19.1	5/8	76.2	88.9	101.6	7.49	7.96	8.90	5.40	5.40	7.13	5.90
5	23.9	215.9	8	22.4	3/4	82.6	95.3	108.0	9.53	10.54	12.04	6.26	6.26	8.72	6.80
6	26.9	241.3	8	22.4	3/4	82.6	101.6	114.3	11.80	13.12	15.11	7.50	7.50	11.40	8.60
8	31.8	298.5	8	22.4	3/4	88.9	108.0	120.7	19.10	21.34	25.84	12.30	12.40	20.10	13.60
10	33.3	362.0	12	25.4	7/8	101.6	114.3	127.0	24.50	28.65	35.74	17.10	17.10	28.70	19.50
12	39.6	431.8	12	25.4	7/8	101.6	120.7	133.4	39.90	46.80	58.01	26.50	26.50	43.80	29.10
14	41.4	476.3	12	28.4	1	114.3	133.4	146.1	51.80	62.58	77.60	34.50	36.50	58.20	40.90
16	44.5	539.8	16	28.4	1	114.3	133.4	146.1	64.50	79.42	98.82	45.50	51.20	77.40	44.50
18	49.3	577.9	16	31.8	1 1/8	127.0	146.1	158.8	74.90	97.63	124.32	48.50	55.70	94.00	59.00
20	54.1	635.0	20	31.8	1 1/8	139.7	158.8	171.5	89.40	120.44	154.18	61.80	70.20	122.70	74.90
24	63.5	749.3	20	35.1	1 1/4	152.4	171.5	184.2	121.70	169.37	223.92	87.70	98.70	187.00	99.90

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Table of Contents Asme B16 5 Pipe Flanges And Flanged Fittings Published

1. Understanding the eBook Asme B16 5 Pipe Flanges And Flanged Fittings Published
 - The Rise of Digital Reading Asme B16 5 Pipe Flanges And Flanged Fittings Published
 - Advantages of eBooks Over Traditional Books
2. Identifying Asme B16 5 Pipe Flanges And Flanged Fittings Published
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Asme B16 5 Pipe Flanges And Flanged Fittings Published
 - User-Friendly Interface
4. Exploring eBook Recommendations from Asme B16 5 Pipe Flanges And Flanged Fittings Published
 - Personalized Recommendations
 - Asme B16 5 Pipe Flanges And Flanged Fittings Published User Reviews and Ratings
 - Asme B16 5 Pipe Flanges And Flanged Fittings Published and Bestseller Lists
5. Accessing Asme B16 5 Pipe Flanges And Flanged Fittings Published Free and Paid eBooks

- Asme B16 5 Pipe Flanges And Flanged Fittings Published Public Domain eBooks
 - Asme B16 5 Pipe Flanges And Flanged Fittings Published eBook Subscription Services
 - Asme B16 5 Pipe Flanges And Flanged Fittings Published Budget-Friendly Options
6. Navigating Asme B16 5 Pipe Flanges And Flanged Fittings Published eBook Formats
- ePub, PDF, MOBI, and More
 - Asme B16 5 Pipe Flanges And Flanged Fittings Published Compatibility with Devices
 - Asme B16 5 Pipe Flanges And Flanged Fittings Published Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Asme B16 5 Pipe Flanges And Flanged Fittings Published
 - Highlighting and Note-Taking Asme B16 5 Pipe Flanges And Flanged Fittings Published
 - Interactive Elements Asme B16 5 Pipe Flanges And Flanged Fittings Published
8. Staying Engaged with Asme B16 5 Pipe Flanges And Flanged Fittings Published
- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Asme B16 5 Pipe Flanges And Flanged Fittings Published
9. Balancing eBooks and Physical Books Asme B16 5 Pipe Flanges And Flanged Fittings Published
- Benefits of a Digital Library
 - Creating a Diverse Reading Collection Asme B16 5 Pipe Flanges And Flanged Fittings Published
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Asme B16 5 Pipe Flanges And Flanged Fittings Published
- Setting Reading Goals Asme B16 5 Pipe Flanges And Flanged Fittings Published
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Asme B16 5 Pipe Flanges And Flanged Fittings Published
- Fact-Checking eBook Content of Asme B16 5 Pipe Flanges And Flanged Fittings Published
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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