P-NUMBER CHART





| WUMBER | GENERAL DESCRIPTION | TYPICAL MATERIAL SPECIFICATIONS WITHIN THIS P-NUMBER GROUP |
|--------|--------------------------------------|--|
| 1 | Carbon Steel | SA-36, SA-106 OR B. SA-350 GR. LF1, SA-516 GR. 70 |
| 36 | 0.5N Cr & 0.5% No Steels | SA-209 T1, SA-213 T2, SA-234 WP1, SA-335 P1 & P2 |
| -4 | 1.25% Cr-Mo Steels | SA-162 F11 CL. 1, SA-215 T11, SA-335 P11 |
| 5.4 | 2.25% Or 1% Mo Steels up to 75 ksi | SA-162 F22 CL. 1, SA-213 T22, SA-335 P22 |
| 5-0 | 5% to 9% Cr-Mo Steels up to 85 ksi | SA-162 F5 & FR. SA-213 T5 & TR. SA-234 WF5 & WFP |
| 6-0 | 2.25% to 9% Cr-Mo Steels over 85 ksi | SA-162 F3V, SA-336 F3V, SA-508 3V, SA-541 3V |
| - 6 | Stainless Steel - Martensitic | SA-216 TP410 & TP429, SA-182 F68, F6894 & F429, A473 410 |
| 7 | Stainless Steel - Ferritic | SA-240 TYPE 405, 409, 8 4105, SA-240 TYPE 450 |
| .0 | Stainless Steel - Austenitic | SA-162 F304L, SA-162 F35cL, SA-240 TYPE 504L & 35cL |
| 9.6 | 2% Ni Sheel | SA-182 FR, SA-234 WPR, SA-333 GR, 9, SA-350 LF9 |
| 9 B | 3% Ni Sheel | SA-333 3, SA-350 LF3, CL. 2 |
| 90 | 4.5% Ni Steel | SA-352 LC4 |
| 10A | Low Alloy Steel | SA-225 C & D. SA-487 GR. 1, CL. A & B |
| 108 | Low Altoy Steel | SA-213 T17 |
| 100 | Low Alloy Steel | SA-612 UNS K02900 |
| 1011 | Stainless Steel - Duplex | SA-240 S31803, S32205 & S32750, SA-789 S32205 |
| 101 | Stainless Steel - High Cr | SA-182 FXM-270B, SA-240 S44635, SA-336 FXM-270B |
| 100 | Stainless Steel - High Cr & Mo | SA-240 S44700, SA-268 S44735, SA-479 S44700 |
| 90% | Stainless Steel - High Cr. Mo & Ni | SA-240 S44700, SA-268 S44735, SA-479 S44700 |
| 118 | HSLA (High Strength Low Alloy) | SA-333 R. SA-420 WPLR. SA-533 TYPE A. CL. 3 |
| 110 | HSLA (High Strength Low Alloy) | SA-347 A, E, F, & B, SA-592 F |
| 190 | Age Hardening Alloy Steel Forgings | ABS9 TYPE A, CL. 1 |
| 158 | 9% Cr. Creep strength enhanced | SA-182 PO2, SA-213 TO1 & TO2, SA-335 PO1 & PO2 |
| 21 | Aluminum - 1000 & 3000 series | SB-209 A95050, SB-221 A91100, SB-234 A91060 |
| 2.2 | Aluminum - 5000 series | S8-209 A95052, S8-221 A95454, S8-234 A95052 |
| 25 | Aluminum - 6000 series | SB-209 A06061, SB-221 A96061, SB-221 A96063 |
| 25 | Aluminum - 5000 series | SB-209 A95456, SB-221 A95456, SB-241 A95086 |
| 26 | Aluminum Castings | SB-26 A24430 & A03560 |
| 34 | Copper | S8-111 C10200, S8-152 C10400, S8-187 C10200 |
| 32 | Brass | SB-111 C28000, SB-135 C23000, SB-283 C46400 |
| 3.3 | Cur-Si Alloys | SB-198 C46500, SB-283 C45500 |
| 34 | Cu-Ni Alleys | SB-111 C70400, SB-359 C70600, SB-466 C71500 |
| 36 | Alluminum Bronze Alloys | SB-111 C40800, SB-148 C95500, SB-150 C41400 |
| 41 | Nickel Alloys | SB-160 N02200, SB-161 N02200, SB-162 N02200 |
| 42 | Ni-Cu Alleys | UNS NO4400, NO4405 (MONELS) |
| 4.5 | Ni-Cr-Fe Alloys | UNS' N06600, N06625, N10276 (INCONELS & HASTELLOYS) |
| 44 | Ni-Mo & Ni-Mo-Cr Alloys | UNS' N06022, N10629, N10665, N10675 (HASTELLOYS) |
| 46 | Ni-OnFe & Ni-Fe-On-Mo-Cu Alloys | UNS' N08020, N08800, N08810, N08825 (INCOLOYS) |
| 40 | Ni-Cr-Si Alloys | UNS N06045, N08330, N12160 |
| 49 | Ni-Cr-Co-Mo-Fe-W Alloys | SB-615 UNS R31233 SB-610 UNS R31233 |
| 61 | Titanium Alloy 35-58 ksi | UNS RS0250, RS0400, RS2400, RS2404 |
| 52 | Titanium Alloy 65-70 ksii | UNS R50550, R53400 |
| 6.3 | Titamium Alloy 90 ksi | UNS' R56320, R56323 |
| 100 | | |
| 61 | Ziroonium 55 ksi | SB-525 TYPE R60702 - ALL PRODUCT FORMS UNS R60702 |

TO REDUCE THE NUMBER OF PROCEDURE QUALIFICATIONS REQUIRED MADE NETWEST HAVE BEEN DROUTED WTO PROCEDURE SHOULD WTH ESSENTIALLY COMMANDED CHARGEST OF TO FOR PROCEDURES.

1. THESE OFFICENCE OF ACCOMMENDED DO NOT MELT THAT SHOE ROTALS MAY BE INCOMPANIOUS SUBCOTRUCTOR WITHOUT CONSIDERATION OF COMMENSURY, SOURCE ENGAGERMO SERVE MUST CONTINUE AND STREET AND ACCORDING TO THE PRODUCT FORM, THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM, THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM, THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM, THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM, THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM OF THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM OF THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM OF THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM OF THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM OF THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT SOURCE PRODUCT FORM OF THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT FORM OF THE PIPE OF GRADE OF THAT SPECIFICATION CARD PRODUCT SOURCE PRODUCT SOUR

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and codes of the Canadian Welding Society and the DNV standards in addition to updates to existing coverage of the American Welding Society American Society of Mechanical Engineers The Welding Institute UK The book s four part treatment starts with a clear and rigorous exposition of the science of metallurgy including but not limited to Alloys Physical Metallurgy Structure of Materials Non Ferrous Materials Mechanical Properties and Testing of Metals and Heal Treatment of Steels This is followed by applications Welding Metallurgy Welding Processes Nondestructive Testing and Codes and Standards Case studies are included in the book to provide a bridge between theory and the real world of welding engineering Other topics addressed include Mechanical Properties and Testing of Metals Heat Treatment of Steels Effect of Heat on Material During Welding Stresses Shrinkage and Distortion in Welding Welding Corrosion Resistant Alloys Stainless Steel Welding Defects and Inspection Codes Specifications and Standards Rules for developing efficient welding designs and fabrication procedures Expert advice for complying with international codes and standards from the American Welding Society American Society of Mechanical Engineers and The Welding Institute UK Practical in depth instruction for the selection of the materials incorporated in the joint joint inspection and the quality control for the final product **Exchanger Design Handbook** Kuppan Thulukkanam, 2000-02-23 This comprehensive reference covers all the important aspects of heat exchangers HEs their design and modes of operation and practical large scale applications in process power petroleum transport air conditioning refrigeration cryogenics heat recovery energy and other industries Reflecting the author's extensive practical experienc Advanced Manufacturing Techniques for Engineering and Engineered Materials Thanigaivelan, R., Rajan, N., Argul, T.G., 2022-03-11 As technology advances it is imperative to stay current in the newest developments made within the engineering industry and within material sciences Trends in manufacturing such as 3D printing casting welding surface modification computer numerical control CNC non traditional Industry 4 0 ergonomics and hybrid machining methods must be closely examined to utilize these important resources for the betterment of society Advanced Manufacturing Techniques for Engineering and Engineered Materials provides a unified and complete overview about the recent and emerging trends developments and associated technology with scope for the commercialization of techniques specific to manufacturing materials This book also reviews the various machining methods for difficult to cut materials and novel materials including matrix composites Covering topics such as agro waste conventional machining and material performance this book is an essential resource for researchers engineers technologists students and professors of higher education industry workers entrepreneurs researchers and academicians *Introduction to Piping Engineering RAM* BABU SAO, 2025-03-23 It gives me great pleasure and sense of deep satisfaction to publish this book of Introduction to Piping Engineering You can learn how to design material selection and testing fabrication erection construction inspections and quality control of pipe along with weld joints detail joint preparation pipe cutting joints fit up welding of pipe pipe supports and steel structural platforms fabrication and installation etc and teach yourself to be a master of the process piping

construction with the step by step instructions and quality control It provides all the information about tools and equipments being used in the piping construction work An engineer is the tradesperson who is busy in fabrication installation assembly testing maintenance and repair of process piping systems Fresh Piping engineer usually begins as apprentices and deals with industrial commercial marine piping and process piping systems Typical industrial process pipe works under high pressure and temperature and requires metals such as carbon steel stainless steel alloy steel cupronical and many different alloying metals fused together through precise cutting threading grooving bending and welding Piping engineer plan and test piping and tubing layouts cut bend or fabricated pipe or tubing segments and joints of those segments by threading welding brazing cementing or soldering them together They check the installation of manual pneumatic hydraulic and electric operated valves on pipes to control the flow through the pipes or tubes They carry out testing and inspection of the piping system Piping engineers are often exposed to hazardous or dangerous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants Much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures Many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and handling Other occupational hazards include exposure to the weather heavy lifting crushing hazards lacerations and other risks normal to the construction industry This book has proved to be a friend and guide to many Piping engineer Contractors and Technicians working with any Construction or Consultants Companies who are responsible for Laying out assembling or installation of piping systems pipe supports applying their knowledge of construction experience following blueprints and select the type and size of pipe related materials and equipment such as supports hangers and hydraulic cylinders according to piping drawings and specifications Piping engineers are the main technical professionals who are responsible to deliver the quality job of piping work and they should have sufficient knowledge of Piping Engineering subject This will result in improving the general quality levels of a Piping engineer in this direction leading to a greater satisfaction in work This book is taking a lead in upgrading the awareness knowledge of various matters related with piping work benefiting Piping engineers working in the field of piping work The total practical approach of this book explodes the statistical data on mathematics physics chemistry and engineering that even the piping engineering subject is tough and difficult to understand a general reader or beginners willing to know about the subject will find the content very easy and simple to follow I hope that the excellence of this book will be appreciated by the readers from all parts of India and abroad Mechanical Engineering, 1919 Piping and Pipeline Engineering George A. Antaki, 2003-05-28 Taking a big picture approach Piping and Pipeline Engineering Design Construction Maintenance Integrity and Repair elucidates the fundamental steps to any successful piping and pipeline engineering project whether it is routine maintenance or a new multi million dollar project. The author explores the qualitative details calculations and techniques that are essential in supporting competent decisions He pairs coverage of real

world practice with the underlying technical principles in materials design construction inspection testing and maintenance Discover the seven essential principles that will help establish a balance between production cost safety and integrity of piping systems and pipelines The book includes coverage of codes and standards design analysis welding and inspection corrosion mechanisms fitness for service and failure analysis and an overview of valve selection and application It features the technical basis of piping and pipeline code design rules for normal operating conditions and occasional loads and addresses the fundamental principles of materials design fabrication testing and corrosion and their effect on system Oil and Gas Pipelines and Piping Systems Alireza Bahadori, 2016-09-10 Oil and Gas Pipelines and Piping Systems Design Construction Management and Inspection delivers all the critical aspects needed for oil and gas piping and pipeline condition monitoring and maintenance along with tactics to minimize costly disruptions within operations Broken up into two logical parts the book begins with coverage on pipelines including essential topics such as material selection designing for oil and gas central facilities tank farms and depots the construction and installment of transportation pipelines pipe cleaning and maintenance checklists Moving over to piping information covers piping material selection and designing and construction of plant piping systems with attention paid to flexibility analysis on piping stress a must have component for both refineries with piping and pipeline systems Heavily illustrated and practical for engineers and managers in oil and gas today the book supplies the oil and gas industry with a must have reference for safe and effective pipeline and piping operations Presents valuable perspectives on pipelines and piping operations specific to the oil and gas industry Provides all the relevant American and European codes and standards as well as English and Metric units for easier reference Includes numerous visualizations of equipment and operations with illustrations from various worldwide case studies and locations

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Introduction to Piping Quality Control Ram Babu Sao,2025-03-23 The terms Quality Control and Quality Assurance are often used interchangeably but they are not synonymous Quality Assurance is a program executed by company management

often used interchangeably but they are not synonymous Quality Assurance is a program executed by company management Quality Control is a task that takes place on the production floor Two aspects are quality control QC and quality assurance QA Understanding these programs and their roles is critical in making sure the respective engineer to carry out their duties effectively There are three most important criteria for evaluating the Quality Control of work such as Cost Time of delivery and Quality Quality is most important factor out of the three Quality isn t simply a cost It is a powerful tool that contributes to the economic success of the work Therefore there is need to control all three but quality is the most significant Many manufacturers recognize that quality leads to a higher customer retention rate and helps to build competitive boundaries However the term quality by itself isn t sufficient ISO 9000 definitions the QC is the operational techniques and activities that are utilized to fulfil requirements for quality and QA is all those planned and systematic activities implemented to provide

adequate confidence that the entity will fulfil requirements for quality QC is a production line function The aim of QC is to offer the highest reasonable quality of product or service to the client thereby meeting or even exceeding the client s requirements The QA manager is interested in investigating technologies and processes that prevent defects QA is a staff function The aim of QA is to apply a planned and systematic production process establishing confidence that the process generates suitable products QC method is intended to provide regular product inspection thereby guaranteeing the output s correctness completeness and integrity It finds and addresses mistakes They file and record all the QC procedures The product or service needs to be suitable and fit for the intended purpose The methods and processes should decrease errors and shortcomings the first time through the manufacturing process QC is product oriented it focuses on tests and inspections carried out at various production line checkpoints QA is process oriented its concerns are process definitions proper selection of tools proper use of testing methods and operator training QC works at locating defects QA works at preventing them QC emphasizes testing of products to discover defects and reporting the results to management QA attempts to improve and stabilize production to minimize or prevent the conditions that trigger defects Typically quality control involves problem identification problem analysis problem correction and feedback Quality assurance involves data collection problem trend analysis process identification process analysis and process improvement **ASME Section IX Simplified:** Fundamentals, Variables, Welder Qualification, Compliance and Audits Sumitra Kumari, Master the complexities of ASME Section IX with this comprehensive easy to understand guide designed for welding inspectors engineers and quality control professionals ASME Section IX Simplified breaks down the fundamentals of welding procedure and performance qualification making it accessible for both beginners and experienced professionals Whether you re preparing for welder qualification ensuring compliance or navigating audits this asme section ix welder qualification book provides clear explanations real world applications and expert insights to help you succeed What You ll Learn Fundamentals of ASME Section IX Key concepts explained in simple language Welding Variables Essential non essential and supplementary variables demystified Welder Qualification Step by step guides for GMAW GTAW SMAW FCAW and SAW in all positions Compliance Audits How to avoid common failures and maintain certification Material Filler Metal Selection Understanding P Numbers F Numbers and A Numbers This welder qualification book is an essential resource for anyone working with welding qualification and compliance under ASME Section IX Whether you re a welding inspector engineer or quality control professional this guide will boost your expertise and confidence in handling welder and procedure qualification with ease

Introduction to Knowlege of Piping Engineering Ram Babu Sao, It gives me great pleasure and a sense of deep satisfaction to publish this book Introduction to Knowlege of Piping Engineering You can learn how to design material selection and test fabrication erect construct inspections and quality control pipe along with weld joints detail joint preparation pipe cutting joints fit up welding of pipe pipe supports and steel structural platforms fabrication and installation

etc and teach yourself to be a master of the process piping construction with the step by step instructions and quality control It provides all the information about tools and types of equipment being used in the piping construction work An engineer is a tradesperson who is busy in the fabrication installation assembly testing maintenance and repair of process piping systems Fresh Piping engineer usually begins as apprentices and deal with industrial commercial marine piping and process piping systems Typical industrial process pipe works under high pressure and temperature and requires metals such as carbon steel stainless steel alloy steel cupronickel and many different alloying metals fused through precise cutting threading grooving bending and welding Piping engineers plan and test piping and tubing layouts cut bend or fabricate pipe or tubing segments and joints of those segments by threading welding brazing cementing or soldering them together They check the installation of manual pneumatic hydraulic and electric operated valves on pipes to control the flow through the pipes or tubes They do testing and inspection of the piping system Piping engineers are often exposed to hazardous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants Much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures Many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and Perry's Chemical Engineers' Handbook Robert H. Perry, Don W. Green, James O. Maloney, 1984 From the handling fundamentals to details on computer applications and control this handbook provides unrivaled state of the art coverage of all aspects of chemical engineering The seventh edition is completely updated and includes new topics such as biochemical engineering waste management plant safety analysis of plant performance and handling of hazardous materials Over 1 700 illus Copyright Libri GmbH All rights reserved Corrosion and Materials Selection Alireza Bahadori, 2014-08-11 The petroleum and chemical industries contain a wide variety of corrosive environments many of which are unique to these industries Oil and gas production operations consume a tremendous amount of iron and steel pipe tubing pumps valves and sucker rods Metallic corrosion is costly However the cost of corrosion is not just financial Beyond the huge direct outlay of funds to repair or replace corroded structures are the indirect costs natural resources potential hazards and lost opportunity Wasting natural resources is a direct contradiction to the growing need for sustainable development By selecting the correct material and applying proper corrosion protection methods these costs can be reduced or even eliminated This book provides a minimum design requirement for consideration when designing systems in order to prevent or control corrosion damage safely and economically and addresses Corrosion problems in petroleum and chemical industries Requirements for corrosion control Chemical control of corrosive environments Corrosion inhibitors in refineries and petrochemical plants Materials selection and service life of materials Surface preparation protection and maintainability Corrosion monitoring plant inspection techniques and laboratory corrosion testing techniques Intended for engineers and industry personnel working in the petroleum and chemical industries this book is also a valuable resource for research and development teams safety

engineers corrosion specialists and researchers in chemical engineering engineering and materials science **on Boilermakers, 1983** United States. Congress. Senate. Committee on Labor and Human Resources, 1984

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