
CMRP Formulas – Complete Guide

1.1 RATIO OF REPLACEMENT ASSET VALUE (RAV) TO CRAFT-WAGE HEADCOUNT - ✓ $\text{RAV (\$)} / \text{Craft-Wage Headcount}$

1.3 MAINTENANCE UNIT COST - ✓ $\text{Total Maintenance Cost} / \text{Standard Units Produced}$

1.4 STOCKED MAINTENANCE, REPAIR AND OPERATING MATERIALS (MRO) INVENTORY VALUE AS A PERCENT OF REPLACEMENT ASSET VALUE (RAV) - ✓ $[\text{Stocked MRO Value (\$)} \times 100] / \text{Replacement Asset Value (\$)}$

1.5 TOTAL MAINTENANCE COST AS A PERCENT OF REPLACEMENT ASSET VALUE (RAV) - ✓ $[\text{Total Maintenance Cost (\$)} \times 100] / \text{Replacement Asset Value (\$)}$

2.1.1 OVERALL EQUIPMENT EFFECTIVENESS (OEE) - ✓ $\text{Availability (\%)} \times \text{Performance Efficiency (\%)} \times \text{Quality Rate (\%)}$

2.1.1 (OEE) - Availability - ✓ $(\text{Uptime Hrs} \times 100) / (\text{Total Available Time Hrs} - \text{Idle Time Hrs})$

2.1.1 (OEE) - Uptime - ✓ $\text{Total Available Time Hrs} - [\text{Idle Time Hrs} + \text{Total Downtime Hrs}]$

2.1.1 (OEE) - Total Downtime - ✓ $(\text{Hrs}) = \text{Scheduled Downtime Hrs} + \text{Unscheduled Downtime Hrs}$

2.1.1 (OEE) - Performance Efficiency - ✓ $(\%) = [\text{Actual Production Rate (units per hour)} / \text{Best Production Rate (units per hour)}] \times 100$

2.1.1 (OEE) - Quality Rate - ✓ $(\%) = [(\text{Total Units Produced} - \text{Defective Units Produced}) / \text{Total Units Produced}] \times 100$

2.1.2 TOTAL EFFECTIVE EQUIPMENT PERFORMANCE (TEEP) - ✓ $\text{TEEP (\%)} = \text{Utilization Time \%} \times \text{Availability \%} \times \text{Performance Efficiency \%} \times \text{Quality Rate \%}$

Cmrp Study Guide Certified Maintenance And Reliability

Ramesh Gulati,Ricky Smith



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and Robert Perez,2014-05 Every operator who is responsible for monitoring critical rotating equipment will greatly benefit from this handy reference book The goal of this book is to present proven techniques that will enable rookie and veteran operators alike to detect problems early and we hope eliminate major outages and or maintenance costs To achieve this goal we shall explain the basics of lubrication systems bearings drivers seals and sealing systems for centrifugal and positive displacement pumps as well as turbines centrifugal compressors and reciprocating compressors We will then present common sense inspection methods for centrifugal and positive displacement pumps gear boxes motors heat exchangers and turbines [Handbook of Engineering Practice of Materials and Corrosion](#) Jung-Chul (Thomas) Eun,2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications

that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices rationales and case studies

Certified Maintenance and Reliability Technician (CMRT) Study Guide ,2011 Maintenance Planning and Scheduling Handbook, 4th Edition () (Doc) D. D. D. Palmer,2019-09-13 The industry standard resource for maintenance planning and scheduling thoroughly revised for the latest advances Written by a Certified Maintenance and Reliability Professional CMRP with more than three decades of experience this resource provides proven planning and scheduling strategies that will take any maintenance organization to the next level of performance The book resolves common industry frustration with planning and reduces the complexity of scheduling in addition to dealing with reactive maintenance You will find coverage of estimating labor hours setting the level of plan detail creating practical weekly and daily schedules kitting parts and more all designed to increase your workforce without hiring Much of the text applies the timeless management principles of Dr W Edwards Deming and Dr Peter F Drucker You will learn how you can do more proactive work when your hands are full of reactive work Maintenance Planning and Scheduling Handbook Fourth Edition features more new case studies showing real world successes a new chapter on getting better storeroom support major revisions that describe the best KPIs for planning major additions to the issue of selling planning to gain support revisions to make work order codes more useful a new appendix on numerically auditing planning success and a new appendix devoted entirely to selecting a great maintenance planner Maintenance Planning and Scheduling Handbook Fourth Edition covers The business case for the benefit of planning Planning principles Scheduling principles Handling reactive maintenance Planning a work order Creating a weekly schedule Daily scheduling and supervision Parts and planners The computer CMMS in maintenance How planning works with PM PdM and projects Controlling planning the best KPIs KPIs for planning and overall maintenance Shutdown turnaround overhaul and outage management Selling organizing analyzing and auditing planning Maintenance and Reliability Best Practices Ramesh Gulati,2020-08-15 The first edition of the award winning Maintenance and Reliability Best Practices immediately became one of the most widely read texts by maintenance reliability operations and safety professionals It is also being used at many colleges and universities throughout the world Maintenance and Reliability Best Practices has become a standard reference for anyone preparing for maintenance and reliability professional exams In the time since original publication this book has become a must have guide and reference It helps everyone ensure that their organization s assets are operating as and when needed and at reasonable cost The new Third Edition includes updates throughout with new material on integrity ethics diversity and standards plus a focus on maintenance budgets and asset management Maintenance Planning and Scheduling Handbook 3/E () (Doc) D. D. D. Palmer,2012-09-12 The fully updated industry standard guide to maintenance planning and scheduling Written by a Certified Maintenance and Reliability Professional CMRP with more than three decades

of experience this thoroughly revised resource provides proven planning and scheduling strategies that will take any maintenance organization to the next level of performance The book covers the accuracy of time estimates the level of detail in job plans creating schedules staging material utilizing a CMMS and more all designed for increasing your workforce without hiring Maintenance Planning and Scheduling Handbook Third Edition features major additions to the business case for planning and scheduling new case studies an expanded chapter on KPIs with sample calculations a new chapter on successful outage management and a new appendix illustrating how to easily conduct an in house productivity study New discussions reveal how the principles of planning and scheduling closely follow the timeless management principles of Dr W Edwards Deming and Dr Peter F Drucker This comprehensive guide delivers the experience advice and know how necessary to establish a world class maintenance operation Detailed coverage of The business case for the benefit of planning Planning principles Scheduling principles Dealing with reactive maintenance Basic planning Advance scheduling Daily scheduling and supervision Forms and resources The computer in maintenance How planning interacts with preventive maintenance predictive maintenance and project work How to control planning and use associated KPIs for planning and overall maintenance Shutdown turnaround overhaul and outage management Conclusion start planning *Reliability and Maintenance Benchmarking* Alan J. Poling, 2014-11-30 *Maintenance Planning and Scheduling Handbook, 4th Edition* Richard (Doc) D. Palmer, 2019-04-29 Publisher's Note Products purchased from Third Party sellers are not guaranteed by the publisher for quality authenticity or access to any online entitlements included with the product The industry standard resource for maintenance planning and scheduling thoroughly revised for the latest advances Written by a Certified Maintenance and Reliability Professional CMRP with more than three decades of experience this resource provides proven planning and scheduling strategies that will take any maintenance organization to the next level of performance The book resolves common industry frustration with planning and reduces the complexity of scheduling in addition to dealing with reactive maintenance You will find coverage of estimating labor hours setting the level of plan detail creating practical weekly and daily schedules kitting parts and more all designed to increase your workforce without hiring Much of the text applies the timeless management principles of Dr W Edwards Deming and Dr Peter F Drucker You will learn how you can do more proactive work when your hands are full of reactive work Maintenance Planning and Scheduling Handbook Fourth Edition features more new case studies showing real world successes a new chapter on getting better storeroom support major revisions that describe the best KPIs for planning major additions to the issue of selling planning to gain support revisions to make work order codes more useful a new appendix on numerically auditing planning success and a new appendix devoted entirely to selecting a great maintenance planner Maintenance Planning and Scheduling Handbook Fourth Edition covers The business case for the benefit of planning Planning principles Scheduling principles Handling reactive maintenance Planning a work order Creating a weekly schedule Daily scheduling and supervision Parts and planners The

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The Certified Reliability Engineer Handbook Mark Allen Durivage,2017-07-07 This handbook is fully updated to the 2018 Body of Knowledge for the Certified Reliability Engineer CRE including the new sections on leadership performance monitoring root cause analysis and quality triangles Its purpose is to assist individuals preparing for the examination and to provide a reference for the practitioner Several typical examples are provided throughout based on the collective experience and knowledge of the authors and editor The chapters and sections are numbered by the same format used in the Body of Knowledge BoK for the CRE examination It also includes a comprehensive glossary of reliability related terms and appendices with among other things various useful distribution tables

Certified Reliability Leader Complete Body of Knowledge ,2014-07-23 The Association for Maintenance Professionals AMP has developed an exam and certification based on the Uptime Elements and its Reliability Leadership system Designed to create leaders who focus on delivering value to the triple bottom line of Economic prosperity Environmental sustainability Social responsibilityThe body of knowledge that creates the foundation for the exam and certification includes 1 The Reliability Leader Travel Guide2 The Uptime Elements Passport Series3 The New Asset Management Handbook A Guide to ISO55004 Don't Just Fix it Improve It by Winston Ledet Winston J Ledet and Sherri Abshire5 Level 5 Leadership at Work by Winston Ledet Michelle Ledet Henley and Sherri Abshire6 People A Reliability Success Story by Cliff Williams7 Clean Green Reliable A Sustainable Reliability Guide for Industrial Plants by Douglas Plucknette and Chris ColsonThe Reliability Leadership Travel Guide is designed to empower you and your team on a self led journey that will unlock extraordinary value for your organization

Guide to the Maintenance and Reliability Body of Knowledge Society for Maintenance and Reliability Professionals,2009

Workbook to Accompany Maintenance and Reliability Best Practices Ramesh Gulati,2013-04-15 This softbound workbook is the ideal guide for readers of Gulati's Maintenance and Reliability Best Practices 2nd edition as well as for students in a classroom or seminar workshop setting Each chapter provides extensive Powerpoint style summaries of important vocabulary and essential concepts in a format that encourages students to write additional notes and evaluations of the content Includes reviews of chapter objectives and summaries Provides readers with answers to the main text's assessment exercises as well as additional questions to direct their study Each chapter concludes with a set of independent research questions these questions help readers expand their understanding of the content as they prepare to apply best practices

Rules of Thumb for Maintenance and Reliability Engineers Ricky Smith,R. Keith Mobley,2011-03-31 Rules of Thumb for Maintenance and Reliability Engineers will give the engineer the have to have information It will help instill knowledge on a daily basis to do his or her job and to maintain and assure reliable equipment to help reduce costs This book will be an easy reference for engineers and managers needing

immediate solutions to everyday problems Most civil mechanical and electrical engineers will face issues relating to maintenance and reliability at some point in their jobs This will become their go to book Not an oversized handbook or a theoretical treatise but a handy collection of graphs charts calculations tables curves and explanations basic rules of thumb that any engineer working with equipment will need for basic maintenance and reliability of that equipment Access to quick information which will help in day to day and long term engineering solutions in reliability and maintenance Listing of short articles to help assist engineers in resolving problems they face Written by two of the top experts in the country **The Professional's Guide to Maintenance and Reliability Terminology** Ramesh Gulati, Jerry Kahn, Bob Baldwin, Robert Baldwin, 2010 This book represents a significant step towards improving the knowledge of and communications between members of the Maintenance and Reliability Profession With more than 3000 entries the compilation reflects a virtual explosion of commonly practiced concepts ideas methodologies and various approaches to maintenance and reliability improvements An additional directory of maintenance and reliability acronyms is included Maintenance and reliability involves many different people in many different roles If we are expected to work efficiently productively and harmoniously on tasks and projects there is need for a common language for communication It is the goal of The Professional s Guide to Maintenance and Reliability Terminology to provide this basis Robert Baldwin Ramesh Gulati and Jerry Kahn have served the maintenance and reliability profession in many capacities for decades Together they have over 100 years of experience working in this field All are Certified Maintenance and Reliability Professionals CMRPs

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