

Allgemeintoleranzen nach DIN ISO 2768-1

Allgemeintoleranzen für Längen- und Winkelmasse mit vier Toleranzklassen dienen zur Vereinfachung von Zeichnungen. Durch die Wahl einer Toleranzklasse soll die jeweilige werkstattübliche Genauigkeit berücksichtigt werden.

lst für ein einzelnes Nennmass eine kleinere Toleranz erforderlich oder eine grössere wirtschaftlich, dann wird diese neben dem Nennmass angegeben.

Tabelle 1 Grenzmasse für Längenmasse

	Grenzabmasse in mm für Nennmassbereich in mm									
Toleranzklasse	bis 0.5	0,5 bis 3	über 3 bis 6	über 6 bis 30	über 30 bis 120	0/ber 120 bis 400	65er 400 5/s 1000	über 1000 bis 2000	über 2000 bis 4000	65er 4000 bis 8000
f (Seim)	siehe unten	± 0.05	± 0.05	# 0.10	# 0.15	± 0.2	# 0.3	± 0.5	-	7
en (mittel)		# 0.10	± 0,10	± 0,20	± 0,30	± 0.5	± 0.8	± 1,2	+ 2	8.3
g (grob)		a 0.15	± 0.20	± 0.50	4.0,80	s 1.2	# 2.0	± 3.0	2.4	0.5
sg (sehr grob)		-	# 0.50	£ 1,00	# 1,50	# 2.5	± 4.0	# 6.0	8.6	8.0

Bei NennMassen unter 0,5 mm sind die Grenzabmasse direkt am Nennmass anzugoben.

Tabelle 2 Grenzabmasse für Rundungshalbmesser und Fasenhöhen

	Grenzabmasse in mm für Nennmassbereich in mm							
Toleranzklasse	bis 0,5	0,5 bis 3	Ober 3 bis 6	Ober 6 bis 30	Ober 30 bis 120	Other 120 bis 400		
f (Neim)	siehe unten	± 0.2	± 0.5	± 1,0	± 2,0	± 4.0		
m (mittel) m								
g (grob)		±0.4	± 1,0	± 2,0	± 4,0	a 8.0		
sg (sehr grob)						8.600		

Bei Nennmassen unter 0,5 mm sind die Grenzabmasse direkt am Nennmass anzugeben.

Tabelle 3 Grenzabmasse für Winkelmasse

Toleranzklasse		Grenzabmasse in Winkeleinheiten für Nennmassbereich der kürzesten Schenkels in mm								
		bis 10	Ober 10 bis 50	0ber 50 bis 120	über 50 bis 400	über 400				
eff.	(flein)	4.12	± 30 °	± 20 °	± 10 °	± 5 °				
en.	(milesell)									
a i	(grob)	± 1 1 30 1	4.17	± 30 "	# 15"	± 10 °				
NO.	(sehr grob)	±3"	4.2 *	4.1.	m 30 °	a: 210 *				

Sollen die Alligmeintoleranzen nach ISO 2768-1 gelten, so ist im oder neben dem Schriftfeld folgendes einzutragen, z. B. für Toleranzklasse mittel. ISO 2768 -m oder Alligemeintoleranz ISO 2768 - m

Für Neukonstruktionen sollen nur noch die Aligemeintoleranz nach DIN ISO 2768-1 gelten. Die Grenzabmasse der Toleranzklassen m und f in DIN ISO 2768-1 sind Identisch mit denen in DIN 7168-1, s. geschwärzte Bereiche.

Allgemeintoleranzen Nach Din Iso 2768 1 Uhe Anchunore

Mike Jess

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