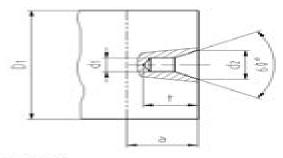
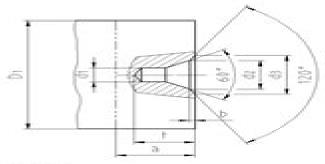
Richtwerte D1 für Zentrierbohrungen (DIN 332-1)

Form A



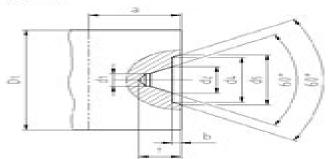
Wellendurchm. D1 in mm	dı	d2	t min	a
über 4 bis 10		2,12	1,9	3
über 10 bis 15	1,6	3,35	2,9	- 5
über 15 bis 22	2,5	5,3	4,6	7
über 22 bis 40	-4	8,5	7.4	1.1
über 40 bis 63	6.3	13,2	11,5	18
über 63 bis 100	10	21,2	18,4	2.8

Form B



Wellendurchm. D1 in mm	dı	d2	cl3	b	t min	а
über 4 bis 10	1.	2,12	3,15	0,3	2,2	3,5
über 10 bis 15	1,6	3,35	5	0.5	3,4	5,5
über 15 bis 22	2,5	5,3	-8	0,8	5,4	8,3
über 22 bis 40	-4	8,5	12,5	1,2	8,6	12,7
über 40 bis 63	6,3	13,2	18	1,4	12,9	20
über 63 bis 100	1.0	21,2	28	2	20,4	31

Form C



Wellendurchm. D1 in mm	d١	d2	d4	ds	ь	1 min	а
über 4 bis 10	1	2,12	4.5	5	0.4	7.9	3,5
über 10 bis 15	1,6	3,35	6,3	7,1	0,7	2,9	5,5
über 15 bis 22	2,5	5,3	9	10	0.9	4,6	8,3
Ober 22 bis 40	-4	8,5	1.4	1.6	1,7	7,4	12,7
über 40 bis 63	6,3	13,2	22,4	25	2,3	11.5	20
über 63 bis 100	10	21,2	35.5	40	3.9	9.7	

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T. Milne, A.H. Brennan, B.H. Glenn

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Countersinking Handbook LaRoux K. Gillespie, 2008 Providing discussions of cutter material variations and options feeds speeds and coolants tool holders and applications this text discusses the side effects of countersinking including stress risers It contains case histories practical tips and information to make process selection easier **Development of** Brushless Self-excited and Self-regulated Synchronous Generating System for Wind and Hydro Generators Izzat, Likaa Fahmi Ahmed, 2013-01-01 In this work a developed model of brushless synchronous generator of wound rotor type is designed analyzed by FEM practically applied and investigated A comparison of results with conventional machines is also performed The presented machine can be applied for multi pole wind hydro generators or double poles diesel engine generators It is self excited by residual magnetism and a connected capacitor It is also self regulated by making use of fluctuations at load or limited speed changes The generated voltage may last at extended speed range by arranging a generating system with variable capacitance By eliminating the permanent magnets or advanced manufacturing technology of rotor poles and without using extra rotating external DC exciters an efficient excitation field and an output of flat self compensated compound characteristic are obtained More the feature of damper windings is determined Concerning the fact of environmental diminishing of elements in materials of permanent magnets and D C Battery the presented novel machine is hence a good alternative and more economic from generators exist in the market Beside it is safer and highly recommended for power stability when connected to the grid Standards for Engineering Design and Manufacturing Wasim Ahmed Khan, Abdul Raouf S.I., 2005-12-15 Most books on standardization describe the impact of ISO and related organizations on many industries While this is great for managing an organization it leaves engineers asking questions such aswhat are the effects of standards on my designs andhow can I use standardization to benefit my work Standards for Engineering Design and Manuf Magazine of Standards, 1963 Transnational Public Governance M. Warning, 2009-08-13 This book explores the work of transnational bureaucracy networks These networks address global issues by creating rules transnational public law to be incorporated into national legal orders As classical means fail to legitimize such activities this book gives a practical account of viable alternative legitimacy mechanisms Industrial Standardization ,1959 Batterv Technology Handbook H.A. Kiehne, 2003-08-29 This practical reference remains the most comprehensive guide to the fundamental theories techniques and strategies used for battery operation and design It includes new and revised chapters focusing on the safety performance quality and enhancement of various batteries and battery systems From automotive electrochemical and high energy applications to system implementation selection and standardization the Second Edition presents expert discussions on electrochemical energy storage the advantages of battery powered traction the disposal and recycling of used batteries hazard prevention and the chemistry and physics of lithium primary batteries Process Analyzer Sample-Conditioning System Technology Robert E. Sherman, 2002-01-11 Sampling systems are one part chemistry

one part engineering electrical chemical mechanical civil and maybe even software No one person possesses all of the knowledge required Bob Sherman comes as close as anyone John A Crandall V P Sales Americas ABB Process Analytics This resource provides both novice and experienced technologist with the technical background necessary to choose sample conditioning system components that will allow the process analyzer system to function reliably with minimal maintenance The conditioned process sample presented to the process analyzer should be of similar quality to the calibration material used to zero and span the analyzer Filling a long standing void in the process field this book addresses the system concept of Process Analyzer Sample Conditioning Technology in light of the critical importance of delivering a representative sample of the process stream to the process analyzer Offering detailed descriptions of the equipment necessary to prepare process samples and listings of two or more vendors when available for equipment reviewed Process Analyzer Sample Conditioning System Technology discusses The importance of a truly representative sample Sample probes transfer lines coolers and pumps Sample transfer flow calculations for sizing of lines and system components Particulate filters gas liquid and liquid liquid separation devices Sample pressure measurement and control Enclosures and walk in shelters their electrical hazard ratings and climate control systems With extensive system and component examples including what worked and what didn t Process Analyzer Sample Conditioning System Technology gives the new technologist a basic source of design parameters and performance proven components as well as providing the experienced professional with a valuable reference resource to complement his or her experience Sourcebook of Methods of Analysis for Biomass and Biomass Conversion Processes T. Milne, A.H. Brennan, B.H. Glenn, 1990-09-30 International machine tool design research conference. Sixte ,1976

A Concise Introduction to Additives for Thermoplastic Polymers Johannes Karl Fink, 2010-01-05 Describes twenty one of the most important and commonly used additives A Concise Introduction to Additives for Thermoplastic Polymers focuses on additives for thermoplastic polymers and describes 21 of the most important and commonly used additives from Plasticizers and Fillers to Optical Brighteners and Anti Microbial additives It also includes chapters on safety and hazards and prediction of service time models While there are many exhaustive and complex books dealing with additives for polymers the size of them deter students and many industry engineers from using them The purpose of this book therefore is to fill this void and present a concise introduction to this important subject Written in an accessible and practical style the author introduces the reader to the complex subject of plastics additives in an engaging manner His ability to be concise is the result of his teaching courses on the subject and using his own lecture notes for material This book comprises the author's course notes so that a larger public can benefit from his knowledge A Concise Introduction to Additives for Thermoplastic Polymers is the ideal primer for students who will later work in polymer science or the development of plastics formulation as well as industry engineers and specialists who want to have a deeper knowledge of the plastics industry Proceedings of the 10th International Conference on Metrology and Properties of Engineering Surfaces Tom R. Thomas, Bengt Göran Rosén, Hassan

Zahouani,2005 World Translations Index ,1995 **Starch Polymers** P. Halley, L. Averous, 2014-03-08 This book focuses on starch polymers including starch genetics biotechnological and chemical modification nanostructures processing characterization properties and applications This books topic is in a cutting edge and emerging technology area of biomaterials nanomaterials and renewable materials and will involve international experts in diverse fields from genetic engineering to applications Focuses on cutting edge applications of starch polymers including starch genetics and Rheology Contains working examples and provides real problems and solutions in the area of biomaterials nanomaterials and renewable materials Provides systematic and in depth coverage and critical assessment of all starch properties and applications from top scientists in the industry Advances in Machine Tool Design and Research, 1976 Macskásy, Gyula Palyi, 2012-12-02 Presented here in detail is a number of generally accepted standardised inflammability tests A comprehensive survey of ISO IEC ASTN VL BS and DIN is given and other standards are also mentioned The testing of materials products and full scale model testing are described Furthermore the book describes methods for reducing the inflammability of plastics various techniques for fires involving plastics and fire regulations Polyurethane and Fire F. H. Prager, Helmut Rosteck, 2006-05-02 A survey of all facets of the fire performance examination and evaluation of flexible and rigid polyurethane foams in the various fields of building construction furniture and furnishings transportation and electric appliances The basic information concerning the relevance of the different test procedures allows realistic requirements to be set guaranteeing more safety in the case of fire The legal requirements are based on laboratory test methods and the book describes their relevance in relation to real fire scenarios From the contents Fire protection problems Definition of the fire performance criteria Essential fire scenarios Research of causes of fires Preventive fire protection fire performance requirements Material related fire performance characteristics of PUR general use and interpretation of test results Recommendations A must have reference for producers suppliers and manufacturers of polyurethanes World Index of **Hygiene in Food Processing** Plastics Standards Leslie H. Breden, United States. National Bureau of Standards, 1971 H.L.M. Lelieveld, M A Mostert, B White, John Holah, 2003-07-25 A high standard of hygiene is a prerequisite for safe food production and the foundation on which HACCP and other safety management systems depend Edited and written by some of the world's leading experts in the field and drawing on the work of the prestigious European Hygienic Engineering and Design Group EHEDG Hygiene in food processing provides an authoritative and comprehensive review of good hygiene practice for the food industry Part one looks at the regulatory context with chapters on the international context regulation in the EU and the USA Part two looks at the key issue of hygienic design After an introductory chapter on sources of contamination there are chapters on plant design and control of airborne contamination These are followed by a sequence of chapters on hygienic equipment design including construction materials piping systems designing for cleaning in place and methods for verifying and certifying hygienic design Part three then reviews good hygiene practices including cleaning and

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